

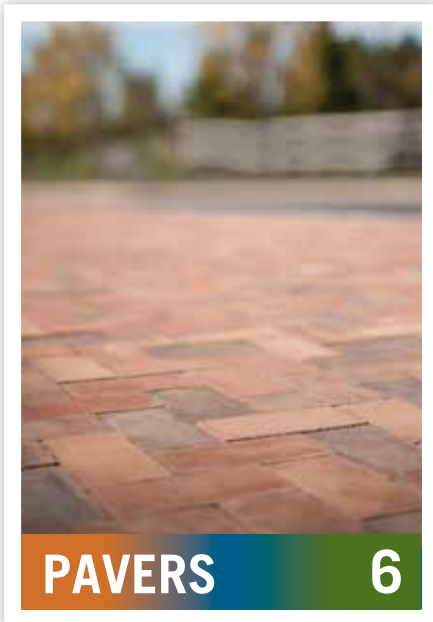
A wooden pergola with a ceiling fan is situated over a stone patio. The patio features a circular arrangement of wicker furniture with tan cushions and colorful striped pillows. A round black coffee table with a teal pitcher and cups sits in the center. The patio is surrounded by a stone wall and a dense forest of tall trees in the background.

HARDSCAPES FOR
Easy Living Volume 9

 EAGLE BAY®

HARDSCAPES FOR EASY LIVING, EAGLE BAY CATALOG

volume 9



PAVERS

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BRIKSTONE CHAMFERED
BRIKSTONE FLAT COLONIAL
COTTAGESTONE ANTIQUED
COTTAGESTONE CHAMFERED
COTTAGESTONE TEXTURED

Permeables STORMWATER DESIGN 38

ECOBAY
SF-RIMA™ CHAMFERED
TURFSTONE

Sets MULTIPLE-PIECE DESIGNS 18

3 PIECES:

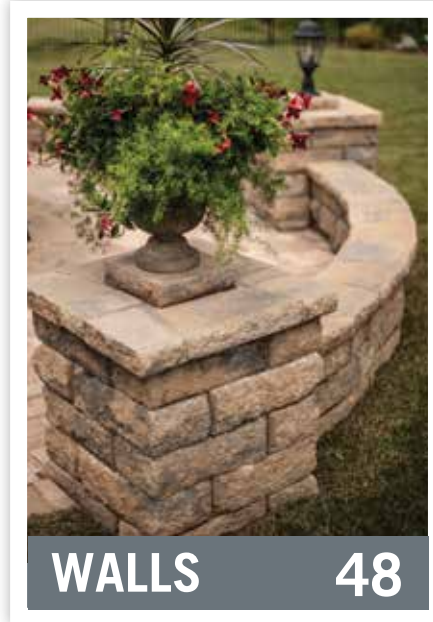
CHATHAM NATURAL
EPICSTONE COBBLED
ESSEXSTONE
KINGSLAND ANTIQUED
KINGSLAND TRADITIONAL

5 PIECES:

GRANDCAY COBBLED
GRANDCAY TEXTURED

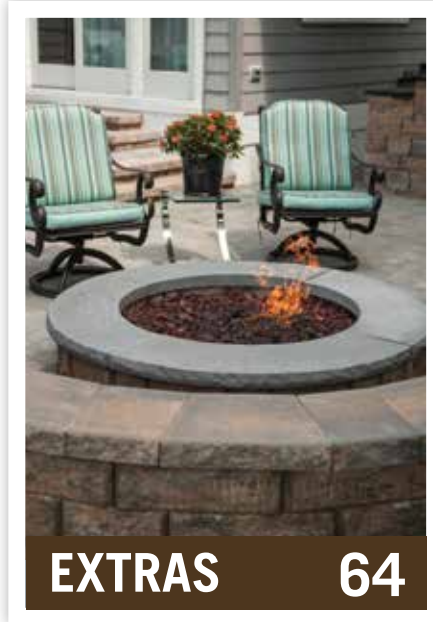
CIRCLE PATTERN:

CIRCLESTONE ANTIQUED
CIRCLESTONE TEXTURED



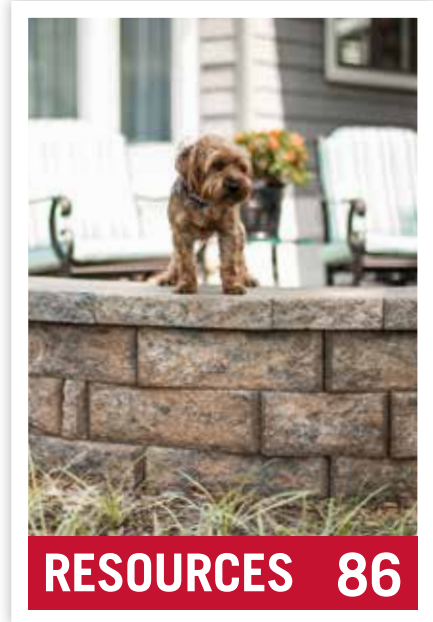
WALLS

48



EXTRAS

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RESOURCES 86

FREESTANDING WALLS:

DUBLIN™ FREESTANDING
HIGHLAND STONE® FREESTANDING

RETAINING WALLS*

ASPEN STONE® RETAINING
DIAMOND® 10DS RETAINING
DIAMOND PRO® RETAINING
HIGHLAND STONE® RETAINING
HIGHLAND STONE® XL™ CAP

COPINGSTONE

CURBSTONE
LANDSCAPE STEP
HIGHLAND STONE® MAILBOX KIT
COLUMN CAPS
ASPEN STONE® FIRE PIT KIT
DUBLIN™ FIRE PIT KIT
HIGHLAND STONE® FIRE PIT KIT
OUTDOOR FIREPLACES & OVENS
CARE & MAINTENANCE

HARDSCAPE HEROS

PAVER & WALL COLORS
GUIDE TO FINISHES
SPECIFICATIONS
INSTALLATION GUIDES
PAVER PATTERNS
HOW PERMEABLES WORK
CONTRACTOR CHECKLIST
WARRANTY



Pavers add visual interest, function, and substance to any outdoor landscape. They enhance both intimate and extravagant areas, complement traditional and modern aesthetics, and serve small and large budgets. In this issue, Eagle Bay presents three distinct paver designs so you can easily choose a paver with the finish and pattern that best matches your unique style.

PAVERS



“I was considering stamped concrete, but the look and feel of the Eagle Bay pavers is what sold me. Plus, it was reassuring to know they won’t easily crack over time like concrete.” — BOB CACCIOTTI

Singles

INDIVIDUAL-PIECE DESIGNS

The single-piece designs include our most popular shaped pavers in a variety of textures and colors.

BRIKSTONE CHAMFERED

BRIKSTONE FLAT COLONIAL

COTTAGESTONE ANTIQUED

COTTAGESTONE CHAMFERED

COTTAGESTONE TEXTURED





BrikStone

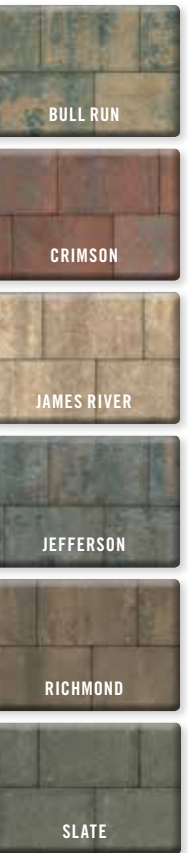
CHAMFERED

Versatile in color and application, BrikStone Chamfered has become the top choice of many designers. This single stone, featuring beveled edges, can create classic patterns such as basket weave, running bond, and herringbone.

BrikStone Chamfered, James River and Custom Sahara (Sahara is available by special order only.)



BrikStone Chamfered, James River Color



*view larger
color swatches
on pages 90–91.*

finishing tip:
PAIR TWO DIFFERENT
EAGLE BAY PAVER
COLORS TO CREATE
VISUAL INTEREST IN A
PATIO OR WALKWAY.



BrikStone Chamfered, James River Color



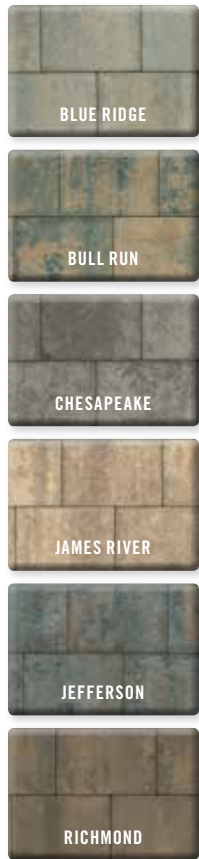
BrikStone

FLAT COLONIAL

The distinct look of BrikStone Flat Colonial showcases a smooth surface and clean lines. Eagle Bay combines four complementary brick tones into one colonial color choice, making the design and installation process much easier.

AVAILABLE ONLY IN COLONIAL COLOR, AS SHOWN





CottageStone 6" x 6" & 6" x 9" Antiqued, Blue Ridge Color with Slate edging

CottageStone ANTIQUED

CottageStone Antiqued is available in 6" x 6" and 6" x 9" shapes. The two sizes can work alone or together, and with its antiqued finish, your new hardscape will have the allure of time-worn stones.



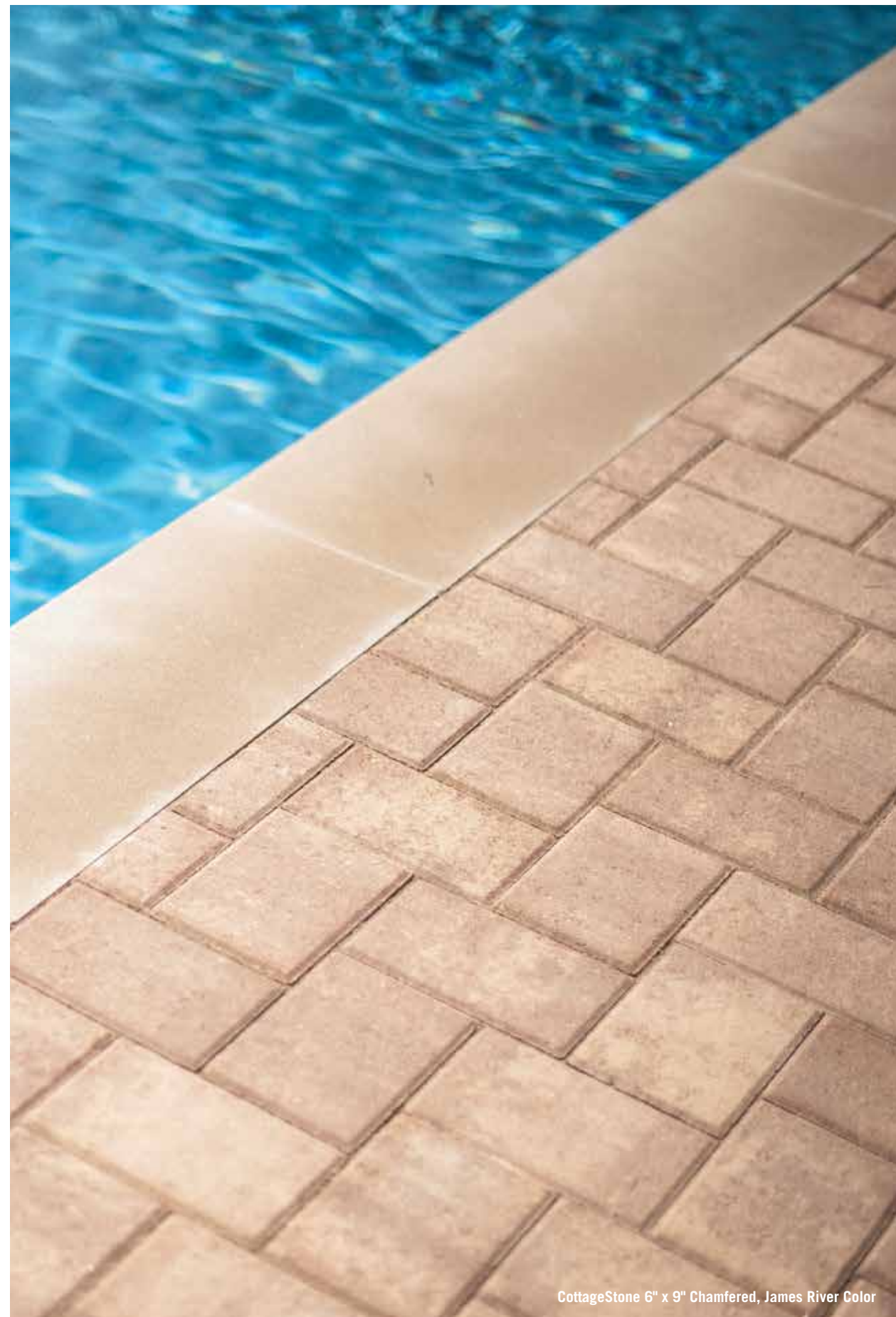
CottageStone

CHAMFERED

Modeled after brownstone squares and rectangles, CottageStone Chamfered is crafted in 6" x 6" and 6" x 9" shapes. The beveled edges add dimension and maturity to your project and give it a Georgetown elegance.



CottageStone 6" x 9" Chamfered, James River Color



CottageStone 6" x 9" Chamfered, James River Color



BULL RUN



JAMES RIVER



JEFFERSON



LEXINGTON



PIEDMONT



RICHMOND

CottageStone

TEXTURED

Available in either a 6" x 6" square or a 6" x 9" rectangle, CottageStone Textured offers a multitude of hardscape pattern opportunities. With its dimpled-face finish, CottageStone Textured will make your final design convey artisanal creation and perfect imperfections.



CottageStone 6" x 9" Textured, James River Color



CottageStone 6" x 9" Textured, Blue Ridge Color with Slate Color Accents



BLUE RIDGE



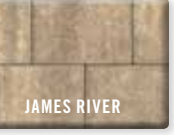
BULL RUN



CHESAPEAKE



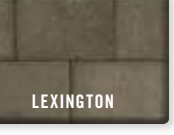
CRIMSON



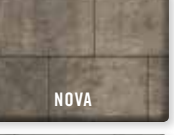
JAMES RIVER



JEFFERSON



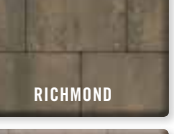
LEXINGTON



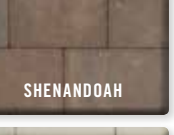
NOVA



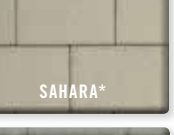
PIEDMONT



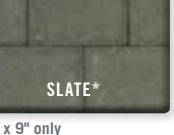
RICHMOND



SHENANDOAH



SAHARA*



SLATE*

*6" x 9" only

finishing tip:

PAIR TWO DIFFERENT EAGLE BAY PAVER COLORS TO CREATE VISUAL INTEREST IN A PATIO OR DRIVEWAY.

Sets

MULTIPLE-PIECE DESIGNS

The multiple-piece designs offer a number of sets featuring pavers in different sizes. This allows for many different looks and patterns to add variety and visual appeal to your hardscape project.

3-PIECE SET DESIGNS:

CHATHAM NATURAL

EPICSTONE COBBLED

ESSEXSTONE

KINGSLAND ANTIQUED

KINGSLAND TRADITIONAL

5-PIECE SET DESIGNS:

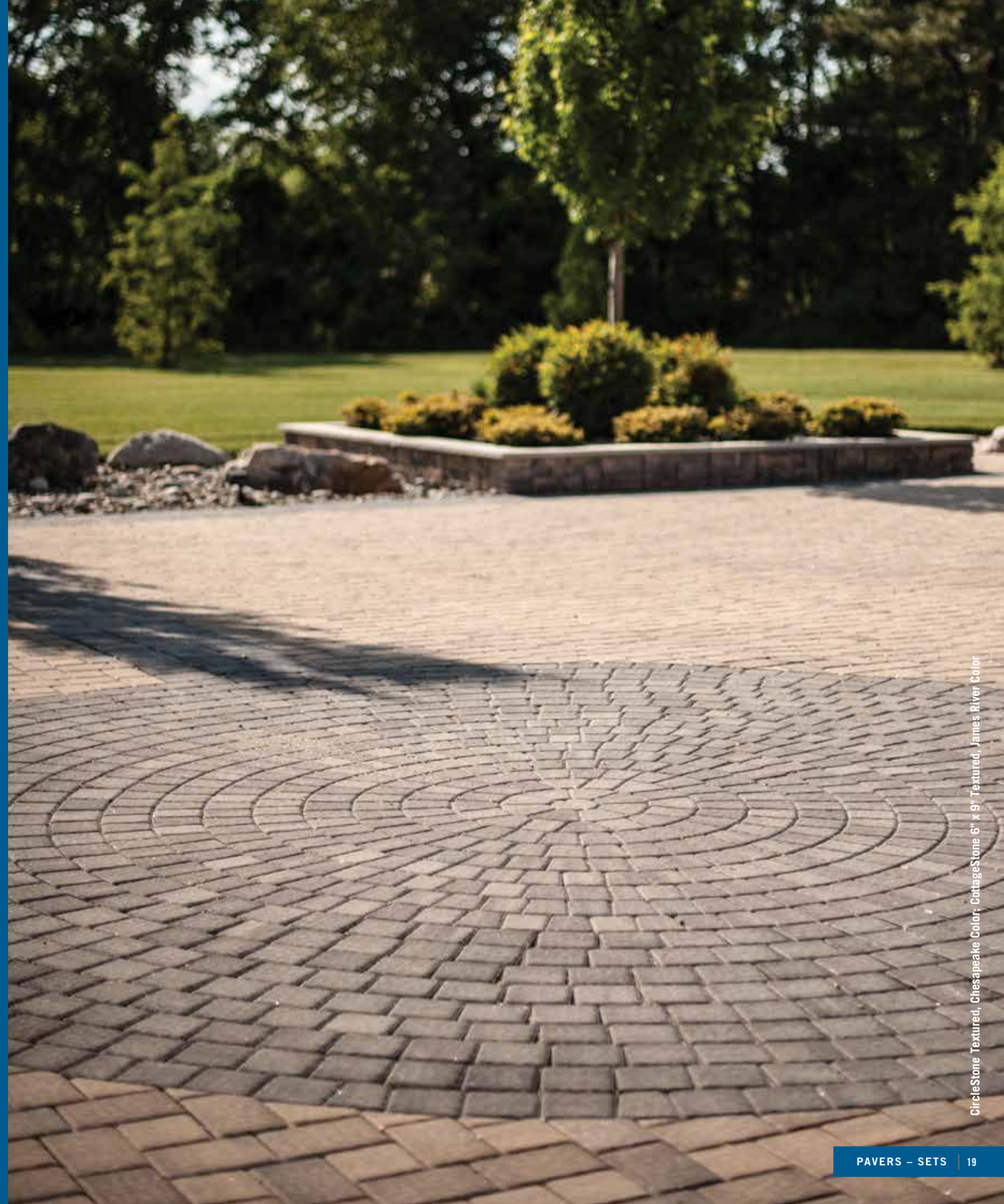
GRANDCAY COBBLED

GRANDCAY TEXTURED

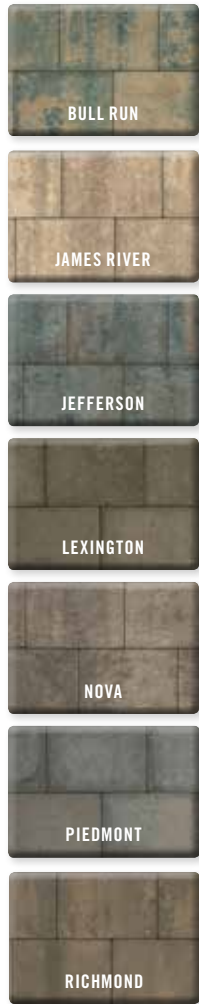
CIRCLE PATTERN DESIGN:

CIRCLESTONE ANTIQUED

CIRCLESTONE TEXTURED



CircleStone Textured, Chesapeake Color; CottageStone 6" x 9" Textured, James River Color



Chatham, Jefferson Color; Wall: Highland Stone® Freestanding & Retaining, Jefferson Color; Column: Jefferson Color; Column Unit, Jefferson Color; Column Caps: Peaked Rock Face Cap, Gray Color



Chatham Natural, NOVA Color

Chatham Natural

Chatham Natural is a large, three-piece paver combination with rounded edges for a softer, stone-like appearance that creates an elegant tile-like surface for patios, walkways, and poolsides. Offered in seven rich colors, Chatham Natural integrates beautifully into the natural environment. Chatham is one of Eagle Bay's most sought-after pavers.

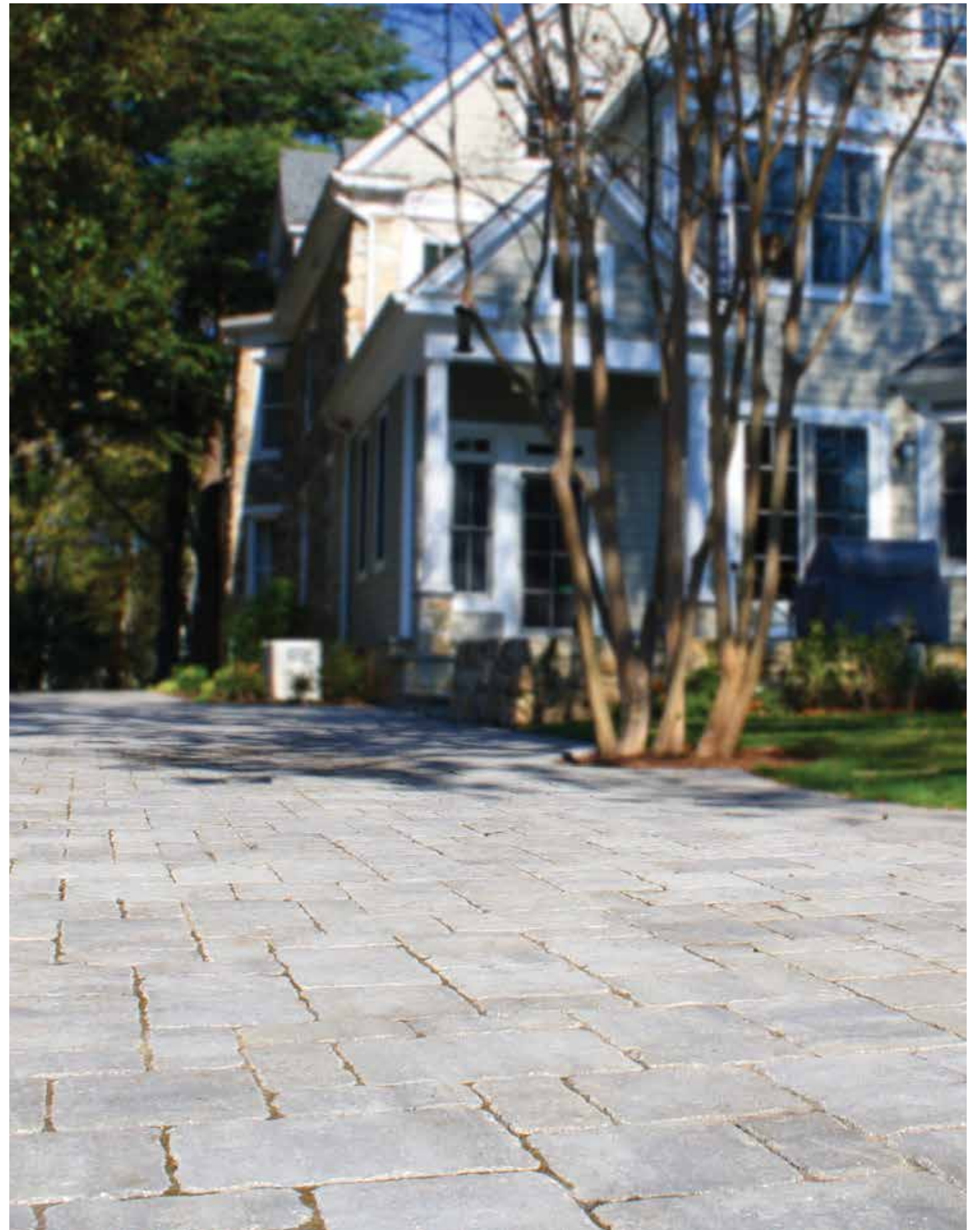


Epic Stone

COBBLED

Strong, large, and designed to hold weight, this three-piece modular paver makes a powerful statement. Coupled with its durability, the distressed face and edges give it a look of craftsmanship and age-old beauty.

AVAILABLE ONLY IN CHESAPEAKE COLOR, AS SHOWN





EssexStone

EssexStone is Eagle Bay's natural slate alternative. The three-piece system fits together in a combination of interesting angles and is designed to create a unique and stunning hardscape.

AVAILABLE ONLY IN JEFFERSON COLOR, AS SHOWN.



For EssexStone installation tips, see page 105 in the back of this catalog.



BLUE RIDGE



BULL RUN



JAMES RIVER



JEFFERSON



RICHMOND



KingsLand Antiqued, Richmond Color; Wall: Highland Stone® Freestanding, Richmond Color



KingsLand Antiqued, Blue Ridge Color

KingsLand ANTIQUED

KingsLand Antiqued feels as though it was laid by hand in another era. The three-piece modular system is intentionally aged around the edges to create a hardscape that appears to have withstood the test of time.





KingsLand Traditional, Jefferson Color

KingsLand TRADITIONAL

This three-piece modular system is ideal for high-traffic areas — yet maintains charm and warmth with its rounded edges. The pattern possibilities are endless, and designers will often contrast colors to create dynamic curb appeal.



KingsLand Traditional, Richmond Color; Highland Stone® Freestanding & Retaining, Richmond Color; Column Cap: XL™ Cap, James River Color; Wall Cap: XL™ Cap, Gray Color; Flat Rock Face, Richmond Color





GrandCay Cobbled, Jefferson Color

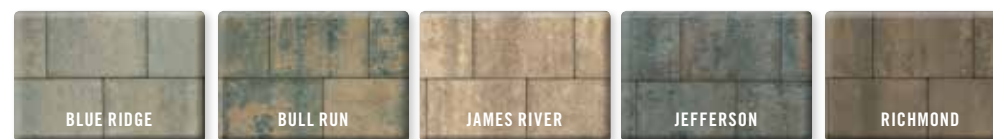
GrandCay

COBBLED

Exciting and varied in design, this five-piece system is cobbled to feel historic and lived-in. There are numerous colors to choose from and endless design possibilities for your patio, pool deck, driveway, and more.



GrandCay Cobbled, Jefferson Color; Walls: Highland Stone® Retaining, Jefferson Color; Column Caps: Flat Rock Face Cap, Gray Color



BLUE RIDGE

BULL RUN

JAMES RIVER

JEFFERSON

RICHMOND

GrandCay Textured, James River Color; Wall: Highland Stone® Freestanding, Bull Run Color; Wall Cap: XL™ Cap, Jefferson Color; Column Cap: Flat Rock Face Column Cap, Gray Color; Bench Cap: Coping Stone, Jefferson Color; Fire Pit Kit: Highland Stone® Fire Pit Kit, James River Color; Fire Pit Ring Cap: 1/4" Ring Cap, Jefferson Color (available by separate purchase only)



GrandCay Textured, James River Color

GrandCay

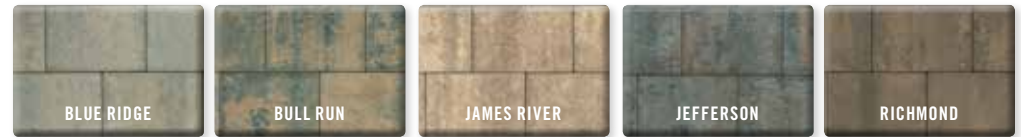
TEXTURED

Bring style to your poolside, patio, or driveway with GrandCay's popular five-piece paver system. The textured finish will give your project dimension and the variety of paver colors available can lead to bold and interesting patterns.



finishing tip:

INCORPORATE AN EAGLE BAY FIREPLACE OR FIRE PIT INTO YOUR PATIO PLAN TO ADD WARMTH ON COOL AUTUMN DAYS.





CircleStone Antiqued, Chesapeake Color

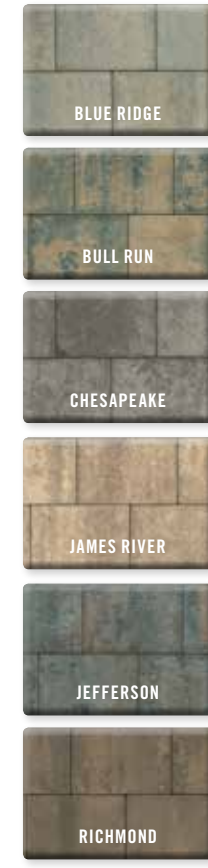
CircleStone

ANTIQUED

CircleStone Antiqued has been treated to provide your hardscape design with a vintage quality. This five-piece system complements most any project by creating a focal point for gathering areas.



CircleStone Antiqued, James River Color; Kingsland Antiqued Richmond Color; Wall: Highland Stone® Retaining Richmond Color; Cap: XL™ Cap, James River Color



finishing tip:
CREATE A UNIQUE FOCAL ACCENT IN YOUR PATIO DESIGN BY USING A CIRCLE STONE COLOR THAT'S DIFFERENT FROM THE PAVER COLOR.

installation tip:
SEE CIRCLESTONE INSTRUCTIONS ON PAGE 104.



CircleStone Textured, Chesapeake Color; CottageStone 6" x 9" Textured, James River Color

CircleStone

TEXTURED

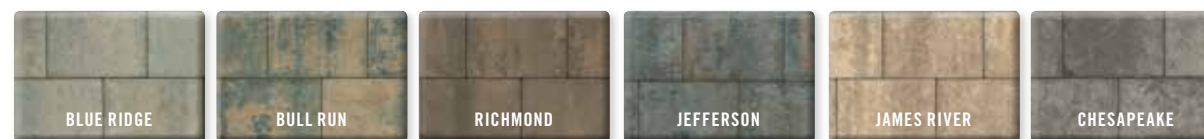
CircleStone is a five-piece paver system, available in numerous colors, that complements Eagle Bay's entire product line. Use it to provide intimate and unique focal areas for both large and small spaces.



For CircleStone installation instructions, see page 104 in the back of this catalog.

CircleStone Textured, James River Color; Accent Ring: CottageStone 6" x 6" Chamfered, Jefferson Color; Patio: CottageStone 6" x 9" Textured, James River Color; Fire Pit: AspenStone Fire Pit Kit with Custom CopingStone Cap, James River Color

finishing tip: PAIR A DIFFERENT COLOR COTTAGESTONE 6" X 9" PAVER WITH CIRCLESTONE TO EMPHASIZE A SPACE.



Permeables

STORMWATER DESIGN

Our permeable line will satisfy your design aesthetics while limiting your ecological footprint. These Eagle Bay pavers significantly help filter contaminants and reduce runoff. We are proud to say this is a win-win for the homeowner and our natural landscape.

ECOBAY

SF-RIMA™ CHAMFERED

TURFSTONE





EcoBay, Blue Ridge Color (Blue Ridge is available by special order only)

EcoBay

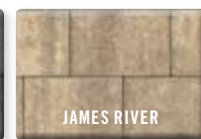
With their traditional shape, EcoBay permeable pavers can fit nearly any design. Unlike traditional stone or pavers, this two-piece system will effectively reduce the amount of runoff that can pollute our streams, lakes, rivers, and ultimately the Chesapeake Bay.



EcoBay, Blue Ridge Color (Blue Ridge is available by special order only)

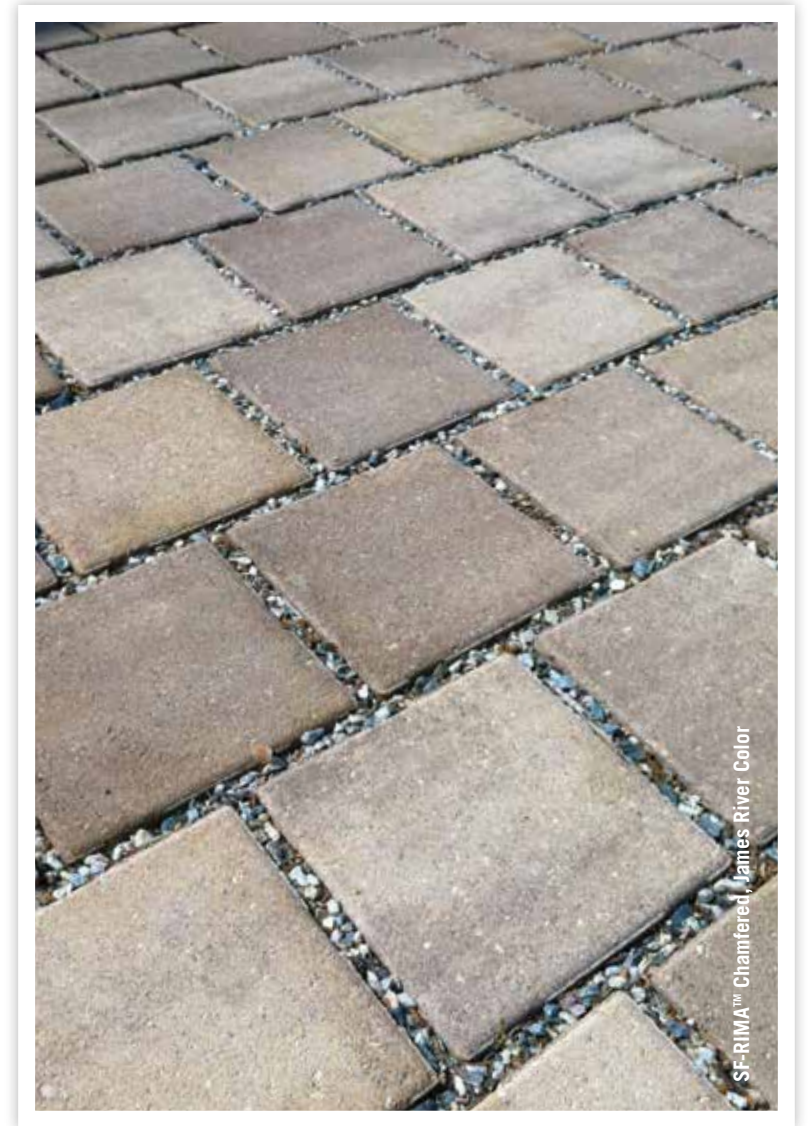


CHESAPEAKE



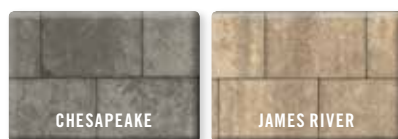
JAMES RIVER

For more information about stormwater management with permeable pavers, visit eaglebaypavers.com.



SF-Rima[™]
CHAMFERED

SF-RIMA[™] is a single-unit permeable paver with a flat face and beveled edges. It is a durable paver that can withstand heavy traffic, making it well-suited for a variety of hardscape and stormwater solutions.



View larger color swatches on pages 90–91.

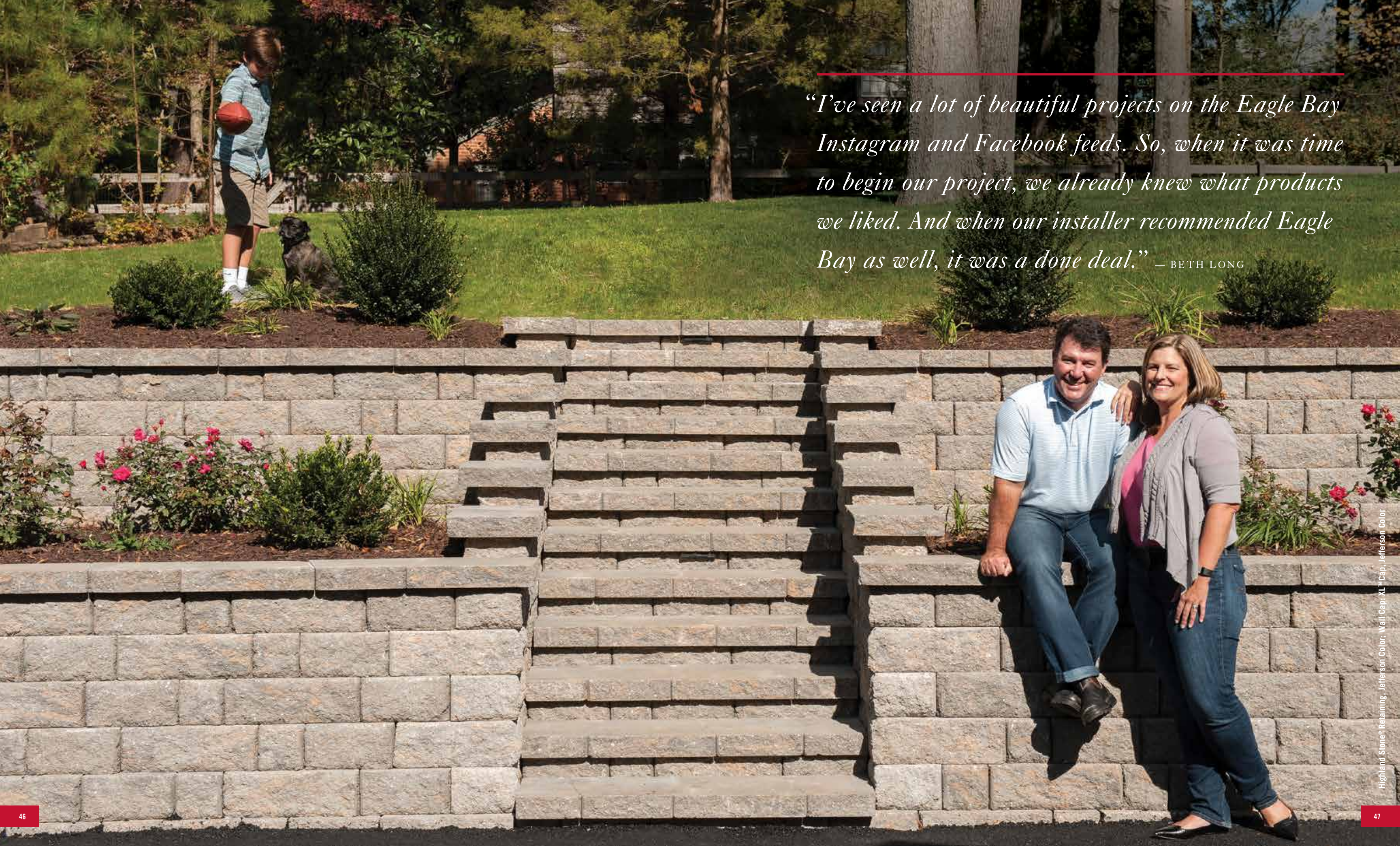
TurfStone

TurfStone can be a visual feature in your hardscape or serve a more functional role. It has a honeycomb shape that can be filled with gravel or grass. This allows rainwater to filter through slowly and evenly, resulting in the remediation and stabilization of soil erosion.

AVAILABLE ONLY IN GRAY COLOR, AS SHOWN



“I’ve seen a lot of beautiful projects on the Eagle Bay Instagram and Facebook feeds. So, when it was time to begin our project, we already knew what products we liked. And when our installer recommended Eagle Bay as well, it was a done deal.” — BETH LONG



Highland Stone® Retaining Wall Cap, XL™ Cap, Jefferson Color



Eagle Bay walls add structure, protection, and decoration to your hardscape. Our products are tested for strength and durability, and we have perfected a collection of color blends so you don't have to compromise on style. Columns and caps are available for each wall unit.

WALLS

Highland Stone® Freestanding & Retaining, Richmond Color; Wall Cap: XL™ Cap, Richmond Color; Column Cap: Light Top Rock Face Cap, Brown Color



Dublin™ Freestanding, Tan Color; Pavers: EssexStone, Jefferson Color.



Dublin™ Freestanding, Tan Color

Dublin™

FREESTANDING

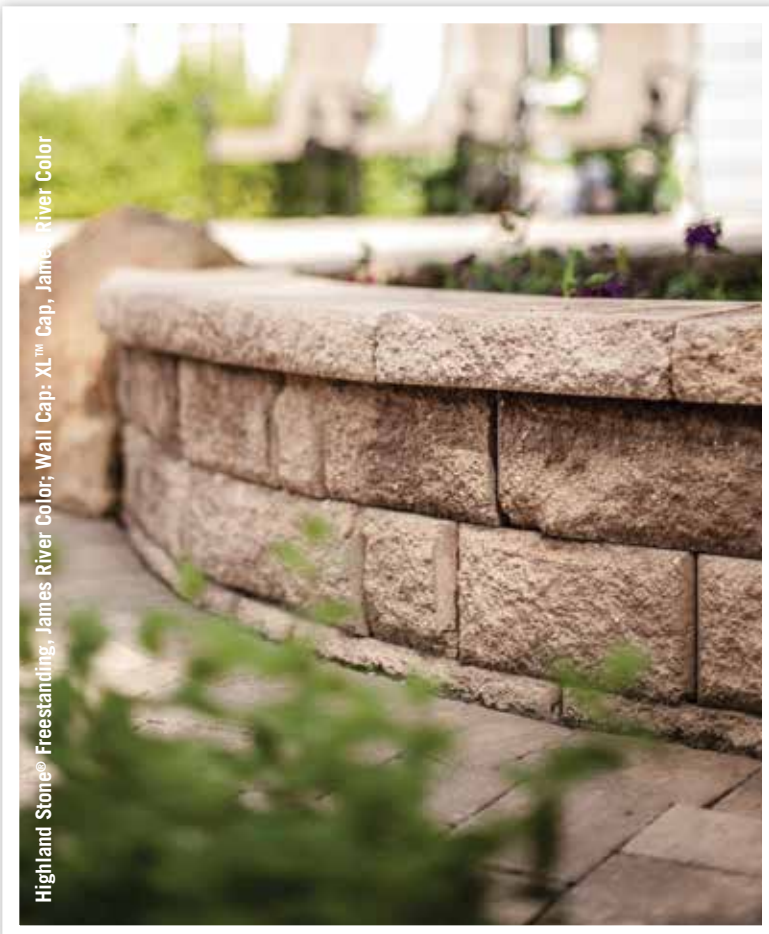
Dublin™ mimics centuries-old boundary walls found throughout Dublin, Ireland. These tumbled stones add charm to any hardscape project. The same single unit is used for the wall, column, and caps, making estimation and assembly a snap.



Highland Stone®

FREESTANDING

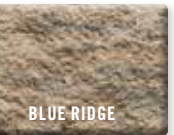
Each piece of the Highland Stone® Freestanding wall system features a slightly rough finish, giving wall projects up to three feet a secure and natural feel. Stones are available in 6" or 3" heights and a variety of widths (see pages 98-99).



Highland Stone® Freestanding, James River Color; Wall Cap: XL™ Cap, James River Color



Highland Stone® Freestanding, Bull Run Color; Wall Cap: XL™ Cap, Bull Run Color



BLUE RIDGE



BULL RUN



CHESAPEAKE



JAMES RIVER



JEFFERSON



RICHMOND



SHENANDOAH

finishing tip:

INCORPORATE AN OUTDOOR KITCHEN TO EXPAND YOUR LIVING SPACE.



Aspen Stone® RETAINING



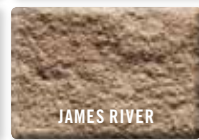
Aspen Stone® retaining walls are lightweight and easy to handle, perfect for smaller spaces and patio or garden walls. The rough-hewn texture, available in four colors, is visible on one side and works for projects up to two feet high.



CRIMSON



BLUE RIDGE



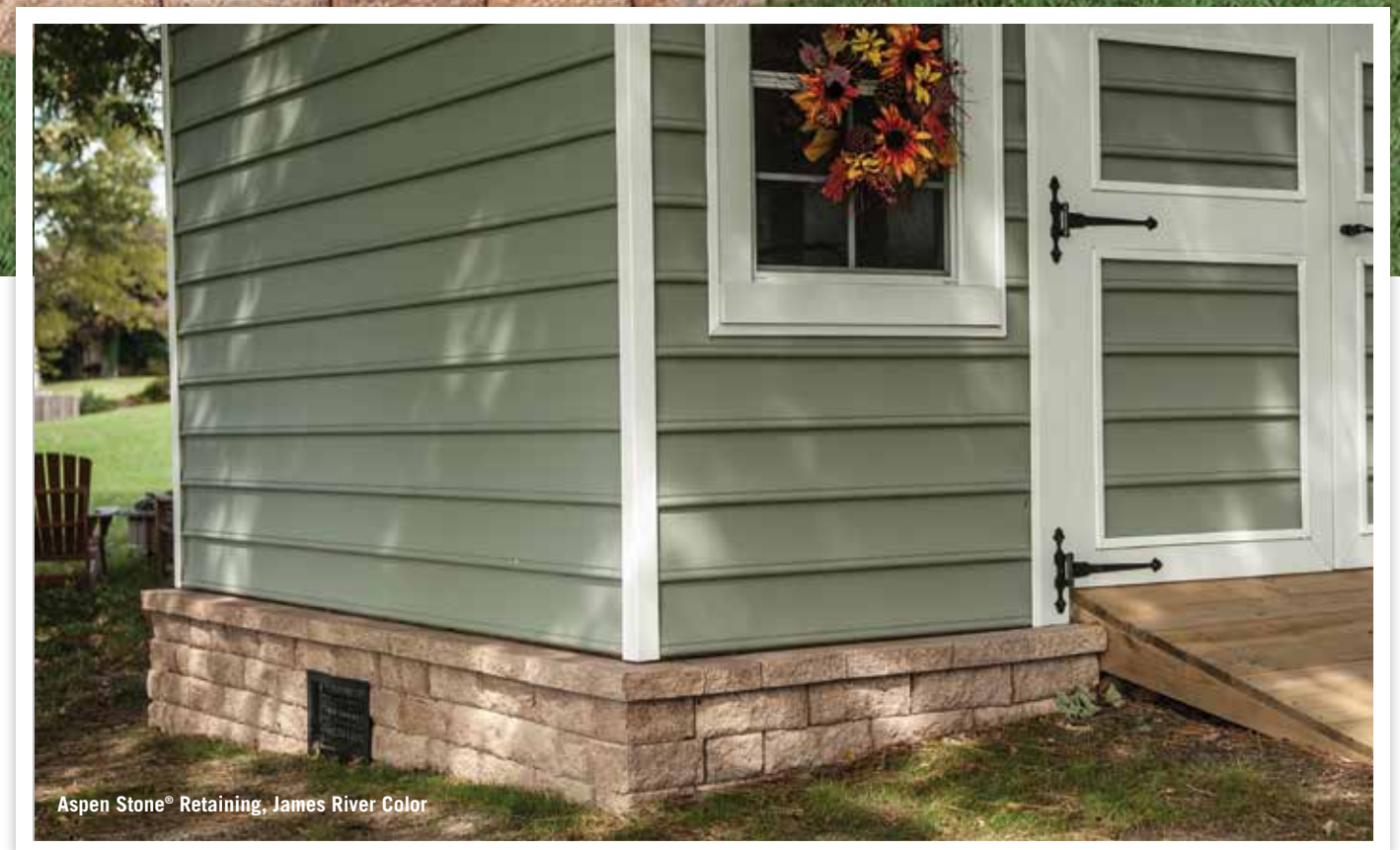
JAMES RIVER



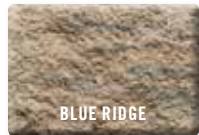
CHESAPEAKE

finishing tip:

FOR YOUR ASPEN STONE® WALL PROJECTS, SELECT EAGLE BAY'S ASPEN STONE® CAPS. SEE PAGES 98-99.



Aspen Stone® Retaining, James River Color



BLUE RIDGE



BULL RUN



CHESAPEAKE



JAMES RIVER



JEFFERSON



RICHMOND



SHENANDOAH

finishing tip:

FOR YOUR DIAMOND® 10DS WALL PROJECTS, USE A COLUMN UNIT FOR A CORNER BLOCK. SEE PAGES 100-101.

Diamond® 10DS Retaining, James River Color; Wall Cap: XL™ Cap, James River Color; Pavers: CottageStone 6" x 6" Textured, James River Color with CottageStone 6" x 6" Textured, Jefferson Color; Richmond Color; CopyingStone, Richmond Color

Diamond® 10DS

RETAINING

The Diamond® 10DS retaining wall system is the perfect choice when your project calls for classic, clean lines. It has a rear-lip locator that works exceptionally well for walls, terraces, and grades. Choose a straight edge or curved design with this flexible block.



Diamond Pro®

RETAINING

With the proven strength and a natural-stone appearance, the Diamond Pro® and Diamond Pro Stone Cut® retaining wall systems are the perfect choices for larger-scale projects that demand beauty.

AVAILABLE ONLY IN JAMES RIVER COLOR, AS SHOWN



DIAMOND PRO® RETAINING



JAMES RIVER



DIAMOND PRO®

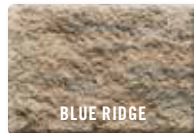


DIAMOND PRO
STONE CUT®

finishing tip:

FOR YOUR DIAMOND PRO® WALL PROJECTS, SELECT EAGLE BAY'S UNICAPS AND CORNER UNIT. SEE PAGES 98-99.

Diamond Pro® Retaining, Straight Face, James River Color



BLUE RIDGE



BULL RUN



CHESAPEAKE



JAMES RIVER



JEFFERSON



RICHMOND



SHENANDOAH

finishing tip:

FOR YOUR HIGHLAND STONE® WALL PROJECTS, SELECT EAGLE BAY'S XL™ CAPS. SEE PAGE 62.



Wall: Highland Stone® Retaining, Jefferson Color; Wall Cap: XL™ Cap, Jefferson Color; Pavers: GrandCay Cobbled, Jefferson Color

Highland Stone®

RETAINING

The Highland Stone® wall system is Eagle Bay's most popular retaining wall for projects up to four feet high. The rough finish, visible on one side, blends into its surroundings and is available in varying heights and widths. Blend multiple sizes to give a more natural feel (see pages 98–99).



Highland Stone® Retaining, Shenandoah Color; Wall Cap: XL™ Cap, Shenandoah Color; Pavers: KingsLand Traditional, James River Color

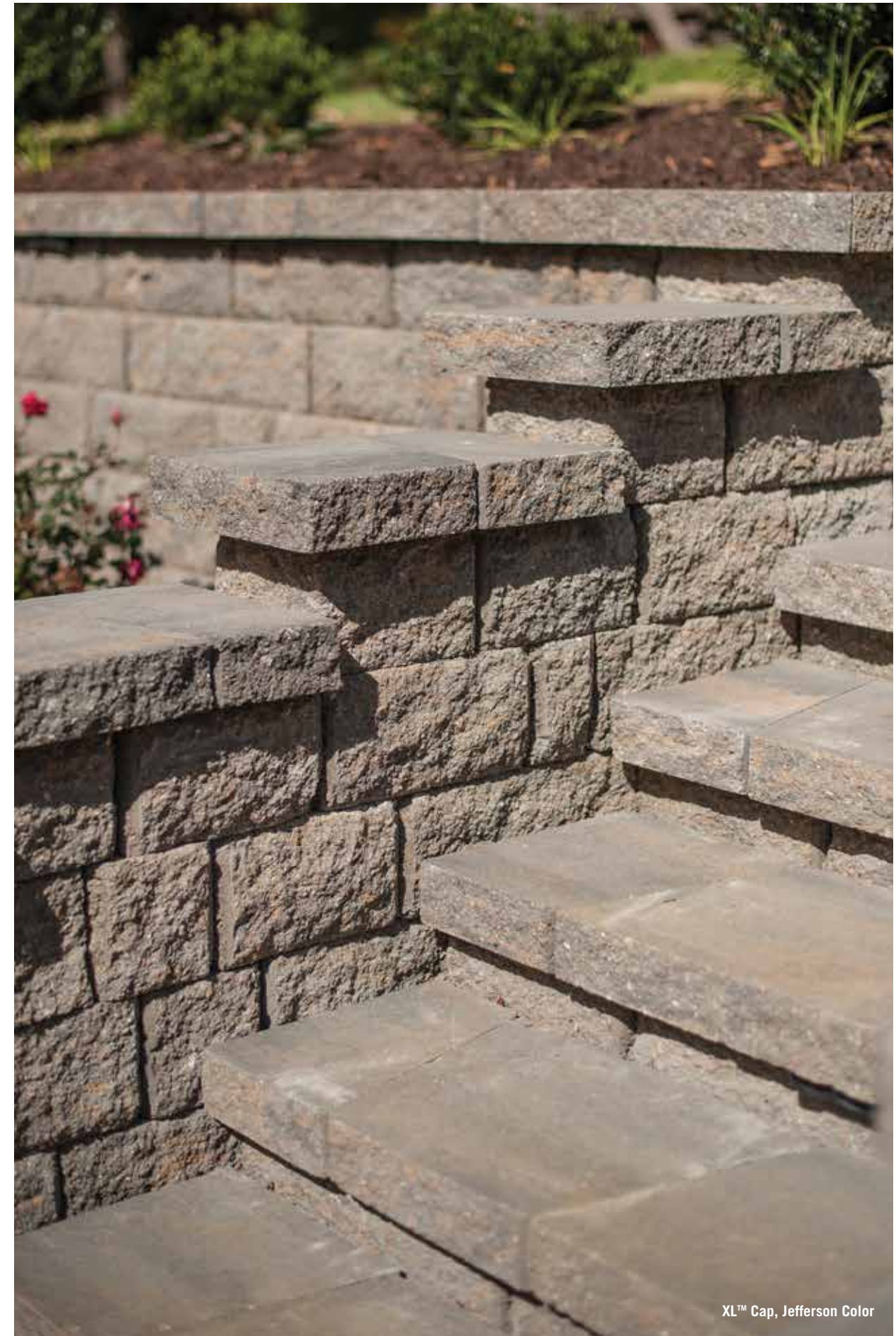
Highland Stone[®]

XL[™] CAP

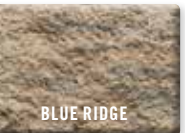
Our XL[™] Wall Cap features a tapered shape and both sides are rough hewn for a natural look.



XL[™] Cap, Blue Ridge Color



XL[™] Cap, Jefferson Color



BLUE RIDGE



BULL RUN



CHESAPEAKE



JAMES RIVER



JEFFERSON



RICHMOND



SHENANDOAH

finishing tip:

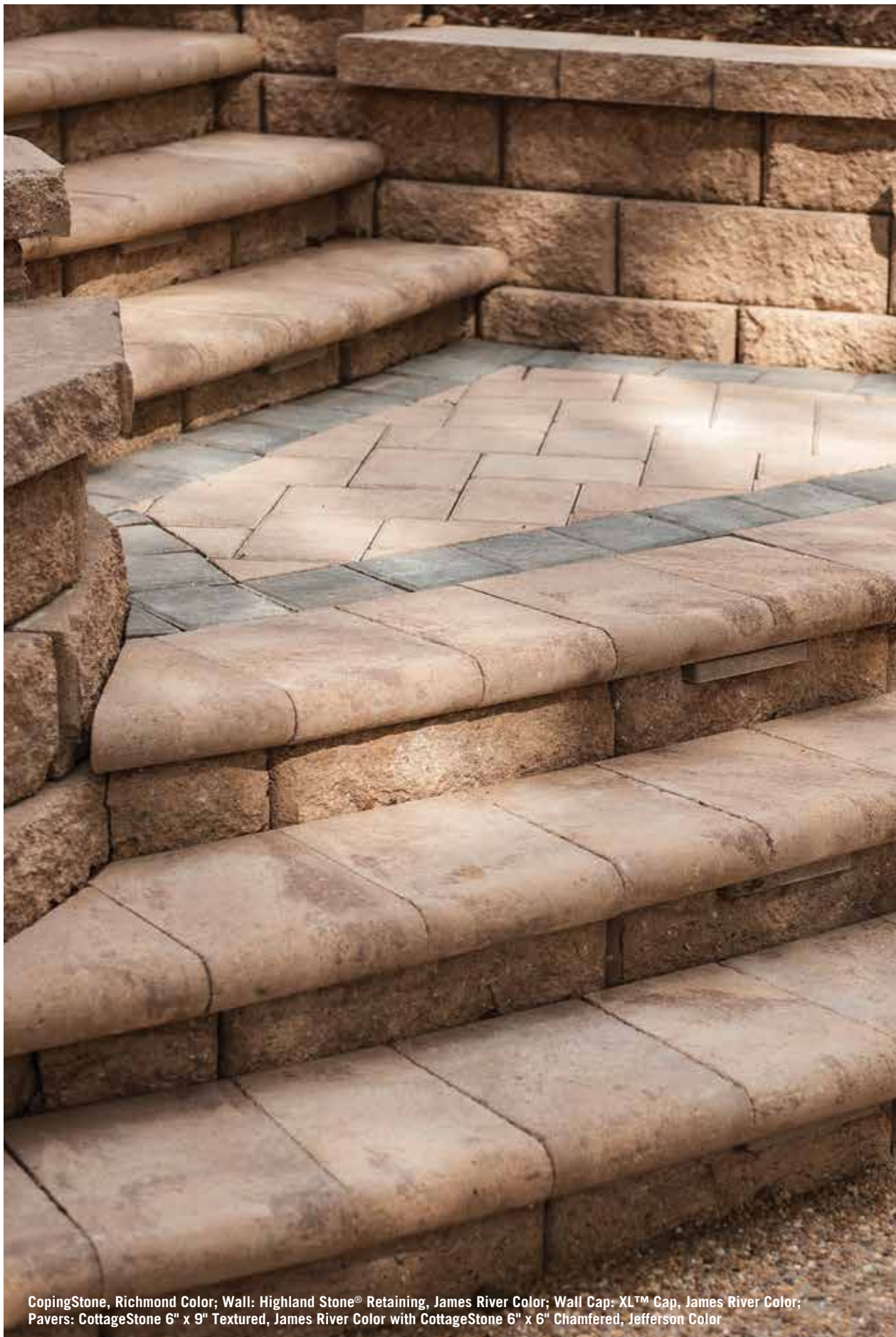
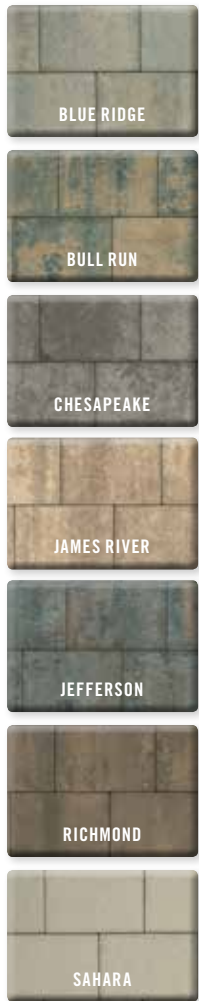
USE HIGHLAND STONE[®] XL[™] CAPS AS TREADS TO STEPS ON YOUR PATIO. SEE HIGHLAND STONE[®] RETAINING WALL ON PAGE 60 FOR RISERS.



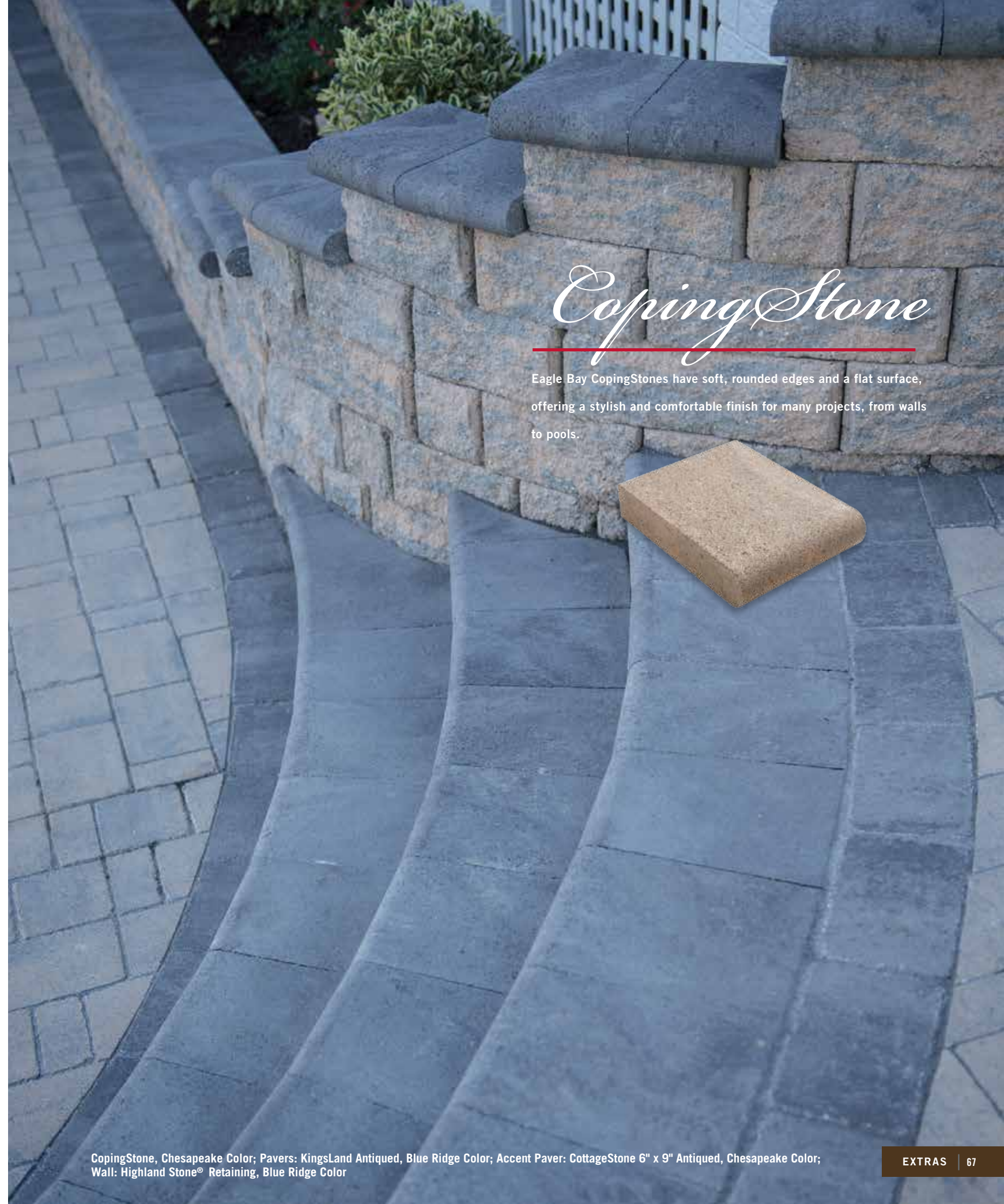
Your outdoor space will feel complete when all the details and finishing touches have been chosen and installed. Fire Pit Kits, CopingStones, caps, column units, and steps are all available through Eagle Bay. We also provide suggestions on the best products to maintain and clean your hardscape so the beauty lasts for years.

EXTRAS

CollegeStone 6" x 6" & 6" x 9" Textured, Blue Ridge Color, Wall: Highland Stone® Freestanding, James River Color, Highland Stone® Fire Pit Kit, James River Color with Gray Ring Cap, Column Caps: Flat Rock Face Cap, Gray Color



CopingStone, Richmond Color; Wall: Highland Stone® Retaining, James River Color; Wall Cap: XL™ Cap, James River Color; Pavers: CottageStone 6" x 9" Textured, James River Color with CottageStone 6" x 6" Chamfered, Jefferson Color



CopingStone

Eagle Bay CopingStones have soft, rounded edges and a flat surface, offering a stylish and comfortable finish for many projects, from walls to pools.



CopingStone, Chesapeake Color; Pavers: KingsLand Antiqued, Blue Ridge Color; Accent Paver: CottageStone 6" x 9" Antiqued, Chesapeake Color; Wall: Highland Stone® Retaining, Blue Ridge Color

CurbStone

Finish your walkway, driveway, or flower bed borders with Eagle Bay CurbStone.



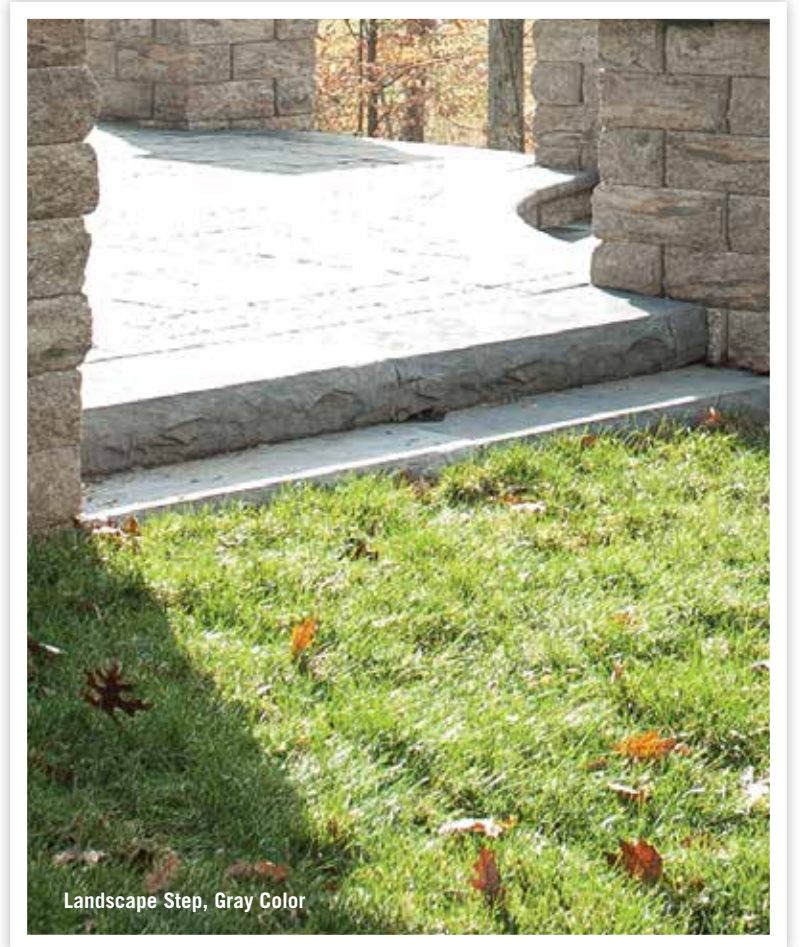
CurbStone, Gray Color

Landscape Step, Brown Color; Pavers: Kingsland Traditional, James River Color; Edging: CottageStone 6" x 9" Textured, Jefferson Color



Landscape Step

Provide an attractive transition to your landscape or patio with our 48" wide landscape step that works with most standard walkway widths.



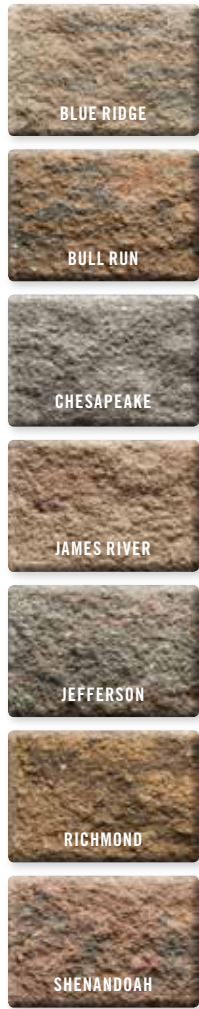
Landscape Step, Gray Color



BROWN



GRAY



finishing tip:

FOR YOUR HIGHLAND STONE® WALL PROJECTS, USE COLUMN UNITS FOR BAR TOPS, OUTDOOR KITCHENS AND WALL END UNITS.

Highland Stone® Column Unit, Jefferson Color; Column Cap: Flat Rock Face, Gray Color; Pavers: GrandCay Cobbled, Jefferson Color



Highland Stone® Freestanding, Jefferson Color; Pavers: Chatham, Jefferson Color

Highland Stone® COLUMN UNIT

Matching the Highland Stone® Wall collection with neutral tones and dramatic contouring, the Highland Stone® Column Unit is the perfect accent feature for walls and gated entrances. We offer a variety of caps to perfectly complement many different styles and aesthetics.

FULL UNIT DIMENSIONS: 27" SQ X 60" TALL

HIGHLAND STONE® MAILBOX KIT

Enhance the curb appeal of your home with this easy-to-assemble Highland Stone® Mailbox Kit. This prepackaged column mailbox kit includes a corrosion-proof fiberglass box with a powder-coated, forged metal door.

AVAILABLE IN JEFFERSON AND JAMES RIVER COLORS



Column Caps

Choose the cap that matches your column unit perfectly. The small details can make a big difference in completing the look and feel of your outdoor space. Pick from our selection of caps to put the finishing touch on your hardscape project.

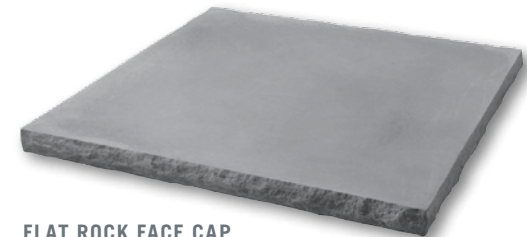
Column Cap: Peaked Rock Face Cap, Gray Color; Wall: Highland Stone® Freestanding and Retaining, Jefferson Color; Wall Cap: CopingStone, Jefferson Color; Pavers: Chatham Jefferson Color and CottageStone Textured 6" x 9", Slate Color



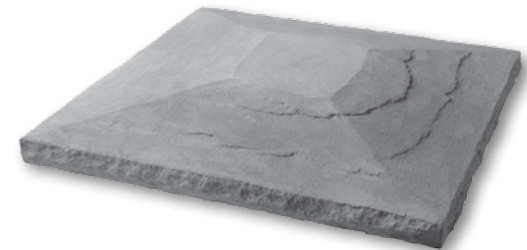
ROCK FACE COLUMN CAPS — 32" x 32"



PEAKED ROCK FACE CAP



FLAT ROCK FACE CAP



LIGHT TOP ROCK FACE CAP



BROWN LIGHT TOP ROCK FACE CAP



BROWN



GRAY



GRAY FLAT ROCK FACE CAP

CAST STONE COLUMN CAPS — 29" x 29"



CAST STONE CAP



CAST STONE CAP WITH HOLE



WHITE CAST STONE CAP



GRAY



WHITE

Aspen Stone® FIRE PIT KIT

The rough-hewn texture of Aspen Stone® adds natural charm to any outdoor space. This easy-to-assemble kit comes prepackaged with Aspen Stone® blocks, a log support grill, a spark screen, and a spark screen tool.

DIAMETER INSIDE: 28"; DIAMETER OUTSIDE: 43"; HEIGHT: 20"



Standard Aspen Stone Fire Pit Kit does not include CopingStone. CopingStone may be purchased separately.

STANDARD ASPEN STONE® FIRE PIT KIT PACKAGE

Fire Pit Kit includes blocks, fire pit bowl, log support grill, spark screen, and spark screen tool.



Aspen Stone® Fire Pit Kit, James River Color; Pavers: CottageStone 6" x 6" & 6" x 9" Textured, Blue Ridge Color



finishing tip:
USE COPING STONE
OR ASPEN STONE®
FIRE PIT RING CAP TO
PERSONALIZE YOUR
FIRE PIT.

ASPEN STONE® FIRE PIT RING CAP (SOLD SEPARATELY)

Complete your custom-built fire pit with our three-piece ring cap. Ring Cap is sold separately. Available in Brown and Gray colors.



Aspen Stone® Fire Pit Kit, Chesapeake Color; Aspen Fire Pit Ring Cap: Gray Color (sold separately); Pavers: CircleStone Textured, Jefferson Color





Dublin™ Fire Pit Cap not included in standard package. Cap may be purchased separately.

Dublin™ Round Fire Pit Kit, Tan Color; Pavers: CottageStone 6" & 9" Textured, Blue Ridge Color

Dublin™

FIRE PIT KITS

Extend and enhance your outdoor entertaining season with our new Dublin™ Fire Pit Kit. The Dublin™ Fire Pit Kit comes in both a Round and Square Kit option to be a perfect addition to any outdoor space. With a tumbled finish, it works with all styles—whether you are adding to an existing setup or starting anew. This easy-to-build kit includes everything you'll need to build a beautiful freestanding fire pit, plus the size and weight make installation easy, even for DIY'-ers. Conveniently shipped on one pallet, our fire pits can be used to burn wood or be fitted for natural gas and propane.

ROUND FIRE PIT KIT*



SQUARE FIRE PIT KIT



Dublin™ Square Fire Pit Kit, Tan Color; Pavers: Kingsland Traditional, James River Color; Pool Edging: CopingStone, James River Color

Make your Square fire pit any size using standard cubes of Dublin™ wall in place of the standard kit.

SEE INSTALL DIRECTIONS ON PAGE 106. *CAP SOLD SEPARATELY IN BROWN AND GRAY. **BROWN FIRE PIT ONLY AVAILABLE IN DUBLIN ROUND FIRE PIT KIT



Highland Stone® FIRE PIT KIT

Our easy-to-build Fire Pit Kits create the perfect setting to enjoy a cool evening or a crisp fall day. Everything you'll need to build a beautiful freestanding fire pit is included. This kit comes in two of our most popular colors, James River and Jefferson, and is conveniently shipped on one pallet.



Standard Highland Stone Fire Pit Kit includes a matching ring cap. Non-matching ring cap, as shown above, may be purchased separately.

Highland Stone® Fire Pit Kit, James River Color; Pavers: GrandCay Textured, James River Color; Wall: Highland Stone® Freestanding, James River Color; Wall Cap: XL™ Cap, Jefferson Color; Column Cap: Flat Rock Face Column Cap, Gray Color; Bench Cap: CopingStone, Jefferson Color; Fire Pit Kit: Highland Stone® Fire Pit Kit, James River Color; Fire Pit Ring Cap: 1/4" Ring Cap, Jefferson Color (available by separate purchase only)



Highland Stone® Fire Pit Kit, Jefferson Color with Gray Ring Cap; Wall: Highland Stone® Freestanding, Jefferson Color; Edging: CopingStone, Jefferson Color



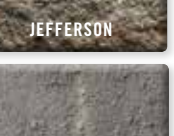
JAMES RIVER



WITH BROWN CAP



JEFFERSON



WITH GRAY CAP

Optional two-piece steel ring available upon request.

DIAMETER INSIDE: 45";
DIAMETER OUTSIDE: 63";
HEIGHT: 23.125"
(WITH CAP)



Highland Stone® Fire Pit Kit, James River Color with Brown Ring Cap; Paver: KingsLand Traditional, Richmond Color; Wall: Highland Stone® Freestanding, James River Color; Wall Cap: XL™ Cap, James River



1/4" FIRE PIT RING CAP

Complete your custom-built fire pit with our four-piece ring cap. Ring Cap is sold separately, but is included in the Highland Stone® Fire Pit Kit. Available in Brown and Gray Colors.

Fireplace: Arched Front Fireplace; Paver: Kingsland Traditional, Richmond Color; Wall: Highland Stone® Freestanding, Richmond Color; Cap: XL™ Cap, Jefferson Color



Outdoor FIREPLACES & OVENS

Pre-engineered for strength and virtually maintenance-free, these traditional fireplaces extend your precious summer season. All products are modular and easily lend themselves to customization. All outdoor products can be veneered with man-made or sliced stone.



OUTDOOR FIREPLACE

With a traditional fireplace look, this product includes a firebox, smoke chamber, and two or three feet of solid chimney.

HEARTH WIDTH OPTIONS
30" 36" 42"



ARCHED FRONT OUTDOOR FIREPLACE

This design features an arch detail and is popular among homeowners. The solid-block chimney comes standard.

HEARTH WIDTH OPTIONS
30" 36" 42"



OUTDOOR OVEN

This outdoor wood-fired oven can be seamlessly integrated into any outdoor kitchen. It's made from the same insulating materials as our fireplaces. Special order only.

HEARTH WIDTH
48" AT BASE

Ask your local distributor for compatible veneer stone.

Care & Maintenance

Your patio or driveway will get a lot of use, but it doesn't have to show. Our lines of cleaners and accessories make it easy to remove oil, rust, tar, efflorescence, and more. And if you want to keep your project looking great year after year, Eagle Bay has many high-quality, easy-to-use sealants. Choose from gloss or matte finishes to protect your hardscape against stains and make cleaning easier.

POLYMERIC SANDS *by TechniSeal®*

RG+
SIZE 50 LB./BAG
Colors: Tan, Granite



HP2
SIZE 50 LB./BAG
Colors: Tan, Granite



POLYMERIC SANDS *by SEK*

POLYSWEEP
SIZE 50 LB./BAG
COLORS: TAN, GRAY



HARDSCAPE CLEANERS *by SEK SureBond*

EFFLO OFF
SIZE 1 GAL.



SURECLEAN
SIZE 1 GAL.



ACCESSORIES *by SEK SureBond*



SNAP EDGE
8 FT./PC., 24 PC./BUNDLE, 28 BUN./PALLET



SB-10 PAVER BOND ADHESIVE
10 OZ.-12/BOX, 28 OZ.-12/BOX

HARDSCAPE SEALANTS *by SEK SureBond*

SB-7700
Joint Stabilizing
Sealer with Antifungal
SIZE 1 GAL., 5 GAL.



SB-1300
Matte Finish Joint
Stabilizing Sealer
SIZE 1 GAL., 5 GAL.



SB-6000
Gloss Finish Joint
Stabilizing Sealer
SIZE 1 GAL., 5 GAL.



LOOK FOR THESE LOGOS:



HARDSCAPE CLEANERS & ACCESSORIES *by TechniSeal® and Snap Edge and SEK SureBond*



HD PAVER PREP EFFLO CLEANER
SIZE 1 GAL., 5 GAL.
Cleans evenly and enables protectors to better penetrate the material.



PAVER RESTORER
SIZE 1 GAL., 5 GAL.
Bring your pavers back to their original splendor with this powerful cleaner.



SPRAYER FOR EC EFFLORESCENCE CLEANER
Attach to your hose for easy and precise application of Paver Primer and Hardscape Cleaner.



O&G PROFESSIONAL OIL AND GREASE CLEANER
SIZE 1 QT.



PTR PAINT, TAR, AND RUBBER REMOVER
SIZE 1 QT.



SLIT FOAM ROLLERS
10/BOX
Perfect for the easy, even application of TechniSeal® products.



ORGANIC STAIN REMOVER
25 OZ.



RG+ CONCRETE ADHESIVE
10 OZ.-12/BOX, 28 OZ.-12/BOX



PAVER MAID KIT
1 QT. BOTTLE OF EACH
Everything you need to brighten up your pavers and clean them thoroughly. Contains removers for oil and grease, organic stains, rust, paint, tar, and rubber; brush included.



RR RUST REMOVER
25 OZ.

HARDSCAPE SEALANTS *by TechniSeal®*



Gloss finish protective sealants
[WLS] WET LOOK
SIZE 1 GAL., 5 GAL.
Recommended for driveways, parking lots, patios, and walkways. Enhances the color of pavers with a gloss finish. Optimal oil repellency.



Semi-gloss finish protective sealants
[EV] CLEAR LOOK
SIZE 1 GAL., 5 GAL.
Recommended for driveways, walkways, and patios. Preserves natural look of pavers with a semi-gloss finish. Forms a highly durable protective film. Single-coat application.



Matte finish protective sealants (non-film forming)
[IN] NATURAL LOOK
SIZE 1 GAL., 5 GAL.
Recommended for pool decks, walkways, steps, patios, and retaining walls. Invisible matte finish. Penetrating: will not make surface more slippery.



[CB] COLOR BOOST
SIZE 1 GAL., 5 GAL.
Recommended for pool decks, walkways, steps, patios, and retaining walls. Enhances the color of pavers with a matte finish. Penetrating: will not make surface more slippery.



WET LOOK



NATURAL LOOK



CLEAR LOOK



COLOR BOOST

KingsLand Antiqued, Blue Ridge Color; Wall and Custom-Built Fire Pit: Highland Stone® Freestanding and Retaining, Blue Ridge Color; Steps & Seat: CopingStone, Chesapeake Color; Column Cap: Flat-Rock Face Cap, Gray Color

Pulling all the pieces together for your future hardscape project can be intimidating. *Wondering where to start?* In this section, we provide additional information that will get you closer to your dream design: colors, measurements, patterns, and more.

RESOURCES

CONGRATULATIONS TO ALL OF OUR 2014-2015 MONTHLY WINNERS.



The Hardscape Hero® program was established to celebrate exceptional design and installation work of contractors using Eagle Bay paver and wall products. To learn more about our Hardscape Heroes®, visit EagleBayPavers.com.

HARDSCAPE HEROES® FOR 2014-2015



Affordable Hardscapes of VA
Patrick McGrath
VA Beach, VA
(757) 268-2220
www.virginiabeachpatios.com



Arrowwood Landscapes
Linda Jensen
Fredericksburg, VA
(540) 424-8888
www.arrowwoodlandscape.com



Basnight Land & Lawn, Inc.
Christian Basnight
Chesapeake, VA
(757) 436-9617
www.basnightlandandlawn.com



Bluehill Lawn & Landscaping
Mike Halliday
Keswick, VA
(434) 972-9547
www.bluehilllandscapes.com



Brown Landscape Maintenance
Kyle Brown
(814) 505-6837
Loysburg, PA



Commonwealth Curb Appeal
Josh Goff
Richmond, VA
(804) 577-8444
<http://www.commonwealthcurbappeal.com/>



Garden Sanctuaries Landscaping & Design, LLC
Stevi Brockwell
Amelia, VA
(804) 690-5516
www.gardensanctuarieslandscaping.com



James River Nurseries — The Hardscape Division
Mike Hildebrand, John Guidon & Dean Johnson
Ashland, VA
(804) 798-2020
www.jamesrivernurseries.com



Landscape Solutions of VA
David Durning
Richmond, VA
(804) 382-6507
www.landscapesolutionsofva.com



Molter Landscaping, LLC
Nicholas Molter
Chester, VA
(804) 920-0343
www.molterlandscapingllc.com



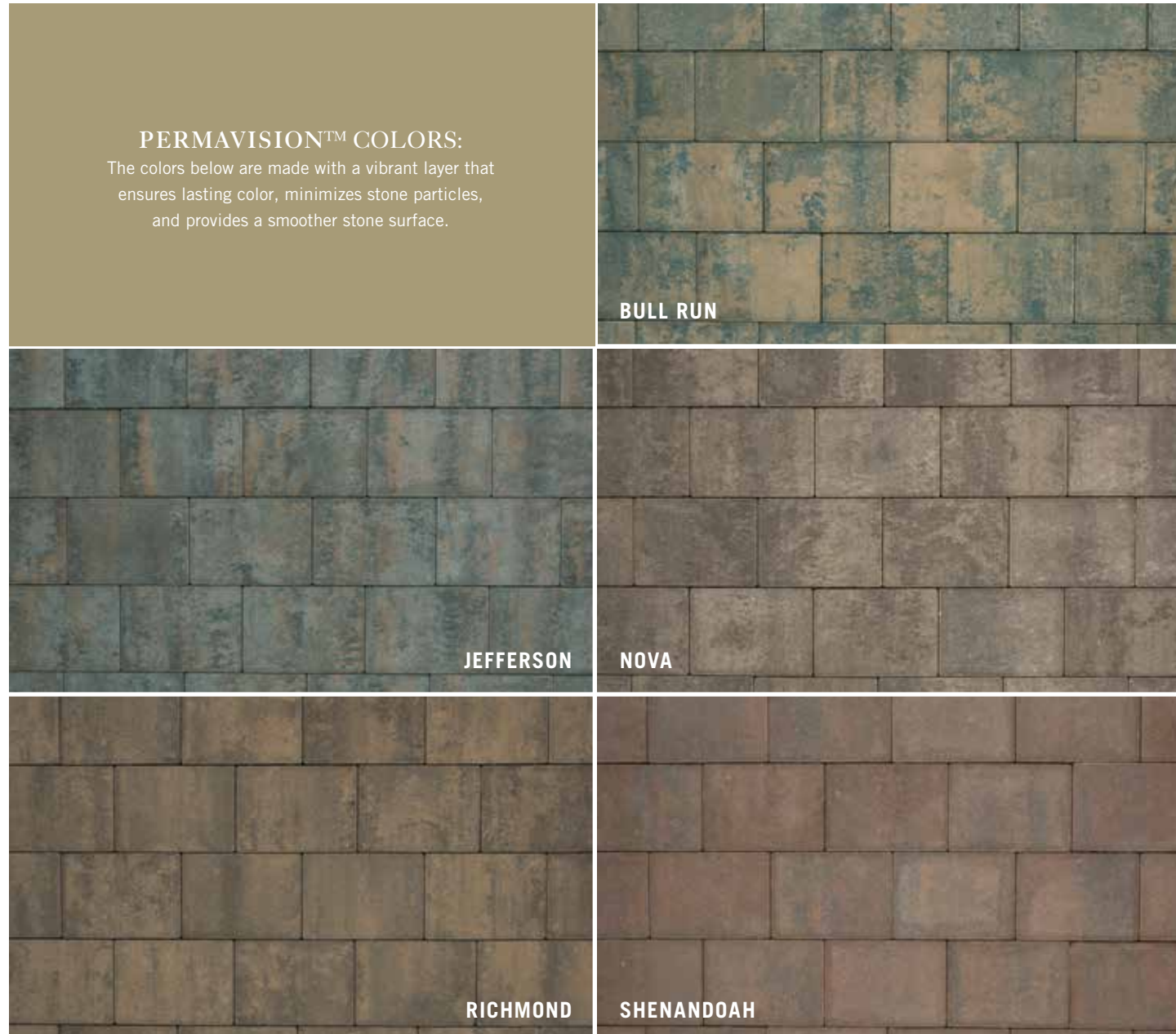
Permanent Paving & Sealing, LLC
David Moore
Midlothian, VA
(804) 386-5829



Ultimate Hardscapes
Brian Gillespie
Newport News, VA
(757) 903-2229
<http://www.ultimatehardscapes.com/>

PAVER COLORS

Selecting a paver color is one of the most important and exciting aspects of your design, and Eagle Bay has worked hard to create a color collection that gives you plenty of choices. For the most accurate color representation, visit your local Eagle Bay Dealer to request a sample.

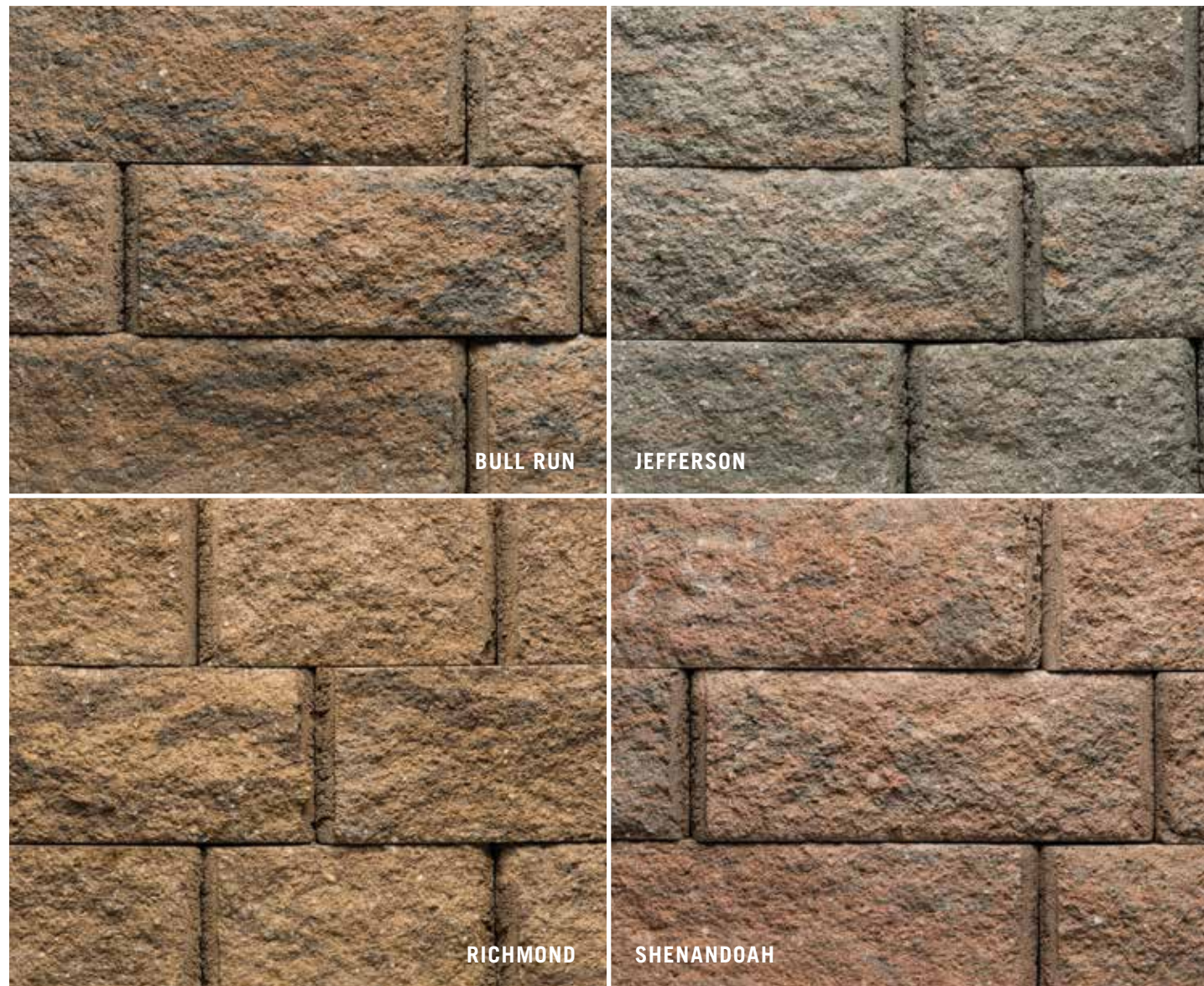


Eagle Bay has attempted to represent our colors as accurately as possible; however, variances will naturally occur as a result of the printing and manufacturing processes. In all situations, we recommend viewing the actual product before choosing a color and ordering product.

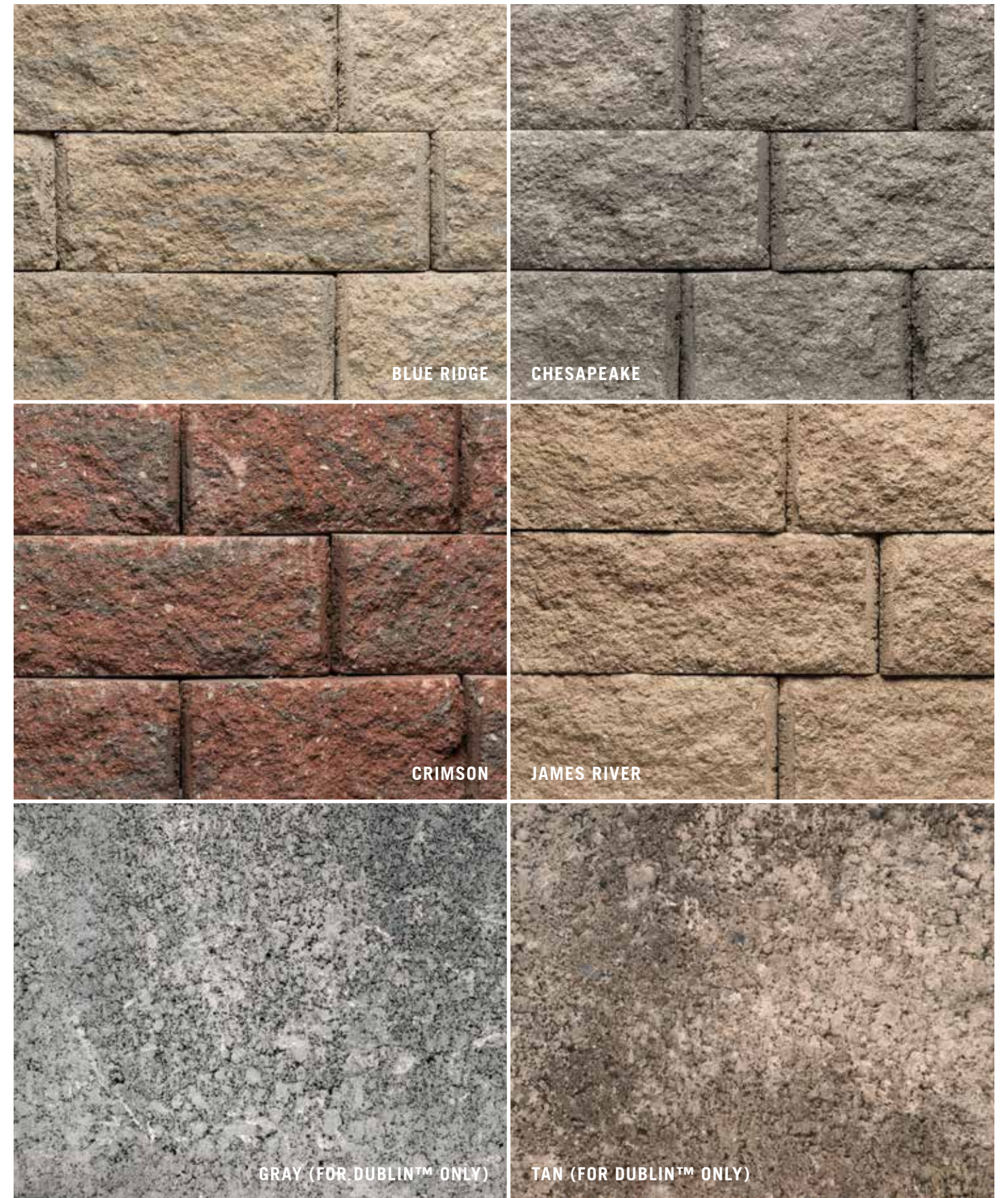


WALL COLORS

Eagle Bay wall colors are designed to blend in nicely with your surrounding landscape and complement the paver collections featured in this catalog. For the most accurate color representation, visit your local Eagle Bay Dealer to request a sample.



Eagle Bay has attempted to represent our colors as accurately as possible; however, variances will naturally occur as a result of the printing and manufacturing processes. In all situations, we recommend viewing the actual product before choosing a color and ordering product.



UNDERSTANDING THE DIFFERENCES AMONG PAVER FINISH TYPES AND EDGE TYPES

Although cost, durability, and maintenance are all important factors in choosing a material for your hardscape, we think you'll agree that the design choices are the most exciting thing about Eagle Bay concrete pavers. Within our paver collections, we offer several finishes to help you get the exact look you want.

FINISH STRONG

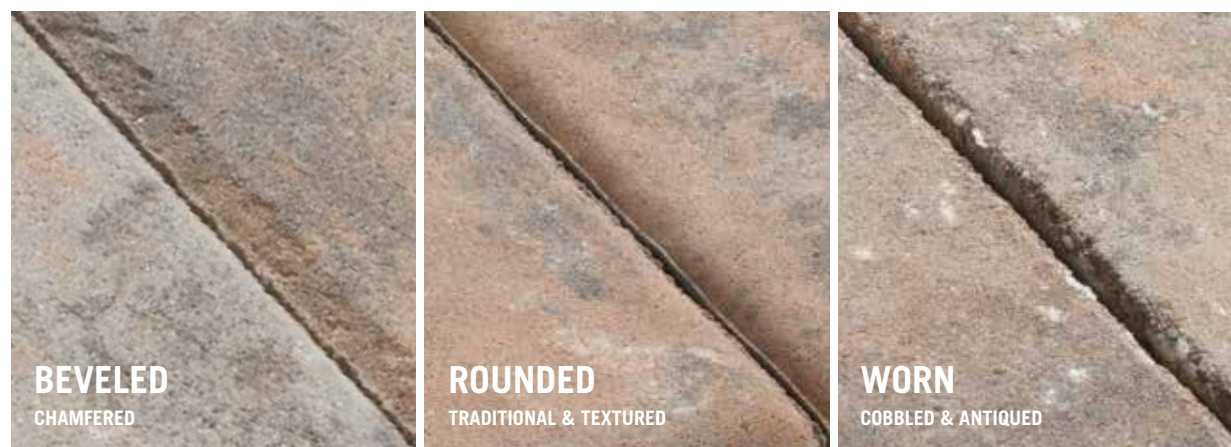
You'll want to start by choosing the overall look you want for your hardscape project. Our pavers are manufactured to resemble many other materials such as brick, cobblestone, natural stone, flagstone, slate, and concrete (with added sustainability, maintenance, and cost benefits). We believe the details matter, so we have developed

manufacturing processes that give our pavers a number of different textures to re-create natural weathering. Currently, we offer five distinct paver finishes: Antiqued, Chamfered, Traditional, Cobbled and Textured. Each finish features its own combination of surface and edge styles designed to create a specific look and feel.

SURFACE FINISHES



EDGE FINISHES



PAVER SPECIFICATIONS

Samples can be requested by visiting your local distributor.

PERMAVISION™ COLORS COREVISION™ COLORS

PAVERS	FACE	FINISH	SIZE	BANDS PER PALLET	SQ. FT. PER BAND	QUANTITY PER PALLET	SQ. FT. PER PALLET	WEIGHT PER PALLET	PERMAVISION™ COLORS										COREVISION™ COLORS						
									BULL RUN	COLONIAL	JEFFERSON	NOVA	RICHMOND	SHENANDOAH	BLUE RIDGE	CHESAPEAKE	CRIMSON	GRAY	JAMES RIVER	LEXINGTON	PIEDMONT	SAHARA	SLATE		
<i>Singles</i>	BRIKSTONE	Chamfered	4" x 8" x 2.375" (tall)	6	20	540	120	3,210	●		●										●				
		Flat Colonial									●														
<i>Sets</i>	COTTAGESTONE (2 PIECES)	Antiqued	6" x 6" x 2.375" (tall)	7	15	420	105	2,830	●		●					●	●				●				
		Chamfered	6" x 9" x 2.375" (tall)	5	22.5	300	112.5	3,040	●		●										●	●	●		
		Textured								●		●	●	●	●	●	●				●	●	●	6" x 9" only	6" x 9" only
	CHATHAM NATURAL (3 PIECES)	-	13" x 20", 13" x 13" & 13" x 7" x 2.375" (tall)	N/A	N/A	24 - 13" x 20" 48 - 13" x 13" 48 - 13" x 7"	130	3,420	●		●	●								●	●	●			
EPICSTONE (3 PIECES)	Cobbled	5" x 9", 9" x 9" & 9" x 14" x 3.125" (tall)	N/A	N/A	80 - 5" x 9" 48 - 9" x 9" 48 - 9" x 14"	101.25	3,341								●										
ESSEXSTONE (3 PIECES)	-	12", 18" & 22" x 2" (tall)	N/A	N/A	70 - 12" 42 - 18" 42 - 22"	126.5	2,960			●															
KINGSLAND (3 PIECES)	Antiqued	3" x 6", 6" x 6" & 6" x 9" x 2.375" (tall)	N/A	N/A	160 each	120	3,220	●		●										●	●	●			
	Traditional								●		●									●	●	●			
GRANDCAY (5 PIECES)	Cobbled	3" x 6", 6" x 6", 6" x 9", 6" x 12" & 12" x 12" x 2.375" (tall)	N/A	N/A	120 - 3" x 6" 60 - 6" x 6" 84 - 6" x 9" 60 - 6" x 12" 24 - 12" x 12"	115.5	3,120	●		●										●	●	●			
	Textured								●		●									●	●	●			
CIRCLESTONE	Antiqued	2.375" x 9.35" diameter	N/A	N/A	8 - half center 16 - sm circle 224 - lg circle 176 - lg recs 8 - sm recs	76.25	2,130	●		●										●	●	●			
	Textured								●		●									●	●	●			
<i>Permeables</i>	ECOBAY	-	5" x 5" & 5" x 10" x 3.125" (tall)	N/A	N/A	224 - whole 56 - half	88	3,130													●	●			
	SF-RIMA™	-	8.25" x 8.25" x 3.125"	6	17	216	102	3,530													●	●			
	TURFSTONE	-	16" x 24" x 3.125"	N/A	N/A	50	130	2,900													●				

All paver sizes are nominal and should be pre-measured when doing a job for which exact dimensions are critical. Actual stone colors should be viewed by the homeowner before purchasing. ● Denotes Stock



WALL SPECIFICATIONS

Colors Available

Samples can be requested by visiting your local distributor.

	FACE	SIZE	SQ. FT. PER PIECE	QUANTITY PER PALLET	SQ. FT. PER PALLET	WEIGHT PER PIECE	WEIGHT PER PALLET	Colors Available														
								BLUE RIDGE	BULL RUN	CHESAPEAKE	CRIMSON	JAMES RIVER	JEFFERSON	RICHMOND	SHENANDOAH	GRAY	TAN					
<i>Freestanding Walls</i>	DUBLIN™	12" x 8" x 4" (tall)	0.33	120	40	29	3,480												●	●		
	HIGHLAND STONE® FREESTANDING	18" x 9" x 6" (tall)	0.71	20	27	14	72	2,860	●	●	●				●	●	●	●				
		12" x 9" x 6" (tall)	0.46	20		9			47													
		6" x 9" x 6" (tall)	0.25	20		4			21													
	HIGHLAND STONE® FREESTANDING	18" x 9" x 3" (tall)	0.36	40	27	14	36	2,860	●	●	●				●	●	●	●				
		12" x 9" x 3" (tall)	0.23	40		9			23													
6" x 9" x 3" (tall)		0.10	40	4		10																
<i>Retaining Walls</i>	ASPEN STONE®	12" x 7" x 4" (tall)	0.33	100	33	22	2,280	●			●	●										
	DIAMOND® 10DS	17.25" x 10" x 6" (tall)	0.72	60	43.2	52.6	3,154	●	●		●			●	●							
	DIAMOND PRO®	18" x 12" x 8" (tall)	1.00	45	45	74	3,330															
	DIAMOND PRO STONE CUT®	18" x 12" x 8" (tall)	1.00	45	45	74	3,330															
	DIAMOND PRO® CORNER UNIT	18" x 9" x 8" (tall)	1.00	20	20	103	2,060															
	HIGHLAND STONE® RETAINING	18" x 12" x 6" (tall)	0.75	16	24	12	80	2,780	●	●		●					●	●				
		12" x 12" x 6" (tall)	0.50	16		8			60													
		6" x 12" x 6" (tall)	0.25	16		4			30													
	HIGHLAND STONE® RETAINING	18" x 12" x 3" (tall)	0.375	32	24	12	43	2,820	●	●		●					●	●				
		12" x 12" x 3" (tall)	0.25	32		8			29													
6" x 12" x 3" (tall)		0.125	32	4		14																
<i>Wall Caps</i>	ASPEN STONE® WALL CAP	FRONT: 12" x 7.5" x 2.375" (tall) REAR: 9" x 7.5" x 2.375" (tall)	0.2	216	43.2	15	3,240	●			●	●										
	UNICAP WALL CAP	16" x 12" x 4" (tall)	0.44	60	26.4	59	3,590															
	XL™ WALL CAP	FRONT: 18" x 13" x 3" (tall) REAR: 12" x 13" x 3" (tall)	0.31	72	22.32	46	3,380	●	●	●	●			●	●	●	●					

Actual stone colors should be viewed by the homeowner before purchasing.
● Denotes Stock



HIGHLAND STONE® FREESTANDING WALL SYSTEM (rough-hewn on two sides)



HIGHLAND STONE® RETAINING WALL SYSTEM (rough-hewn on one side)



ASPEN STONE® RETAINING
DIAMOND® 10DS RETAINING
DIAMOND PRO STONE CUT® RETAINING
DIAMOND PRO® RETAINING
DUBLIN™ FREESTANDING





DIAMOND PRO® CORNER UNIT
ASPEN STONE® WALL CAP
XL™ CAP tapered shape, (rough-hewn on two sides)
DIAMOND® UNICAP WALL CAP (works with Diamond® 10DS and Diamond Pro® (rough-hewn on one side)

EXTRAS SPECIFICATIONS

Samples can be requested by visiting your local distributor.

Colors Available



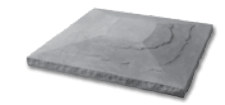
EXTRAS	FACE	SIZE	QUANTITY PER PALLET	SQ. FT. PER PALLET	WEIGHT PER PIECE	WEIGHT PER PALLET	Colors Available															
							BLUE RIDGE	BULL RUN	CHESAPEAKE	JAMES RIVER	JEFFERSON	RICHMOND	SAHARA	SHENANDOAH	BROWN	GRAY	TAN	WHITE				
Accessories	COPINGSTONE	9" x 12" x 2.375" (tall)	108	81	20.5	2,220	•	•	•	•	•	•	•									
	CURBSTONE	8" x 8" x 4" (tall)	210	93.33	14	2,960													•	•		
	HIGHLAND STONE® COLUMN UNIT KIT	27" x 27" x 60" (per pallet), 18" x 9" x 6" (tall) (each piece)	40	30	76	3,110	•	•	•	•	•	•		•								
	HIGHLAND STONE® MAILBOX KIT	27" x 27" x 64.5" (per pallet) (42" to bottom of box)	1			3,410				•	•											
Column Caps	LANDSCAPE STEP	48" x 16" x 6" (tall)	10		427	4,270												•	•			
	CAST STONE W/OUT HOLE	29" x 29" x 4.5" (tall)	2		273	546													•		•	
	CAST STONE W/HOLE	29" x 29" x 4.5" (tall)	2		273	546													•		•	
	FLAT ROCK FACE	32" x 32" x 4.5" (tall)	10		190	1,900												•	•			
	LIGHT TOP ROCK FACE	32" x 32" x 4.5" (tall)	2		235	470												•	•			
Fire Pit Kits and Accessories	PEAKED ROCK FACE	32" x 32" x 4.5" (tall)	2		250	500												•	•			
	ASPEN STONE® FIRE PIT KIT	42" (outer diameter) x 28" (inner diameter) x 20" (tall)	1			1,450				•	•											
	ASPEN STONE® FIRE PIT CAP	47" (diameter) x 10" (width) x 2.125" (tall)	3		45	135												•	•			
	DUBLIN™ ROUND FIRE PIT KIT	61" (outer diameter) x 45" (inner diameter) x 20" (tall)	1		27	1,906												•	•	•		
	DUBLIN™ SQUARE FIRE PIT KIT	60" (outer) x 36" (inner) x 16" (tall)	1		29	2,170													•	•		
	HIGHLAND STONE® FIRE PIT KIT	63" (outer diameter) x 46" (inner diameter) x 23.125" (tall)	1			3,200				•	•											
Outdoor Fireplaces & Ovens	1/4" FIRE PIT RING CAP	66" (diameter) x 12" (width) x 2.125" (tall)	4		92	1,620												•	•			
	 OUTDOOR FIREPLACE & ARCHED FRONT OUTDOOR FIREPLACE	MODEL	WIDTH	HEIGHT	DEPTH	FIREBOX HEIGHT	SMOKE CHAMBER HEIGHT	OPENING WIDTH	OPENING HEIGHT	FIREBOX DEPTH	WEIGHT											
		30"	38"	76.5"	28.5"	29.4"	22.75"	30"	34.5"	22.5"	2000											
		36"	44"	84.75"	28.5"	38"	22.75"	36"	34.5"	22.5"	2200											
42"	50"	106.2"	28.5"	39"	32.2"	42"	34.5"	22.5"	2800													
 OUTDOOR OVEN*	WIDTH	INTERIOR DIAMETER	HEIGHT W/OUT CHIMNEY	HEIGHT W/CHIMNEY	CHIMNEY HEIGHT	ACCESS TUNNEL	WEIGHT															
	48" (at base)	40" (at base)	32"	32"	16"	10"	1200"															



CAST STONE COLUMN CAP WITHOUT HOLE



CAST STONE COLUMN CAP WITH HOLE



LIGHT TOP ROCK FACE COLUMN CAP



PEAKED ROCK FACE COLUMN CAP



FLAT ROCK FACE COLUMN CAP



HIGHLAND STONE® MAILBOX KIT



LANDSCAPE STEP



CURBSTONE



COPINGSTONE



6" COLUMN UNIT (rough-hewn on two sides)



ASPEN STONE® FIRE PIT RING CAP



1/4" FIRE PIT RING CAP



ASPEN STONE® FIRE PIT KIT



HIGHLAND STONE® FIRE PIT KIT



DUBLIN SQUARE FIRE PIT KIT



DUBLIN ROUND FIRE PIT KIT*

*Special Order Only

Actual stone colors should be viewed by the homeowner before purchasing.

• Denotes Stock

*Cap not included.

HOW TO INSTALL A PATIO USING PAVERS

IF YOU WANT TO EXPAND YOUR INDOOR ROOMS TO THE GREAT OUTDOORS, where you can enjoy space to dine, entertain, or just relax, consider installing a patio. Anyone can install a patio, but because there is lifting, hauling, digging, and cutting involved, it is important to wear work gloves, knee pads, a back support belt, safety glasses, and ear plugs, as well as to practice proper lifting techniques.

DESIGNING AND INSTALLING YOUR OWN PATIO CAN BE COMPLETED IN SEVEN STEPS:

PAVER SELECTION AND PROJECT ESTIMATION

1. Determine the area to be paved and how much material will be needed. Choose paver shape and pattern. Estimate quantity of pavers needed for paved area.

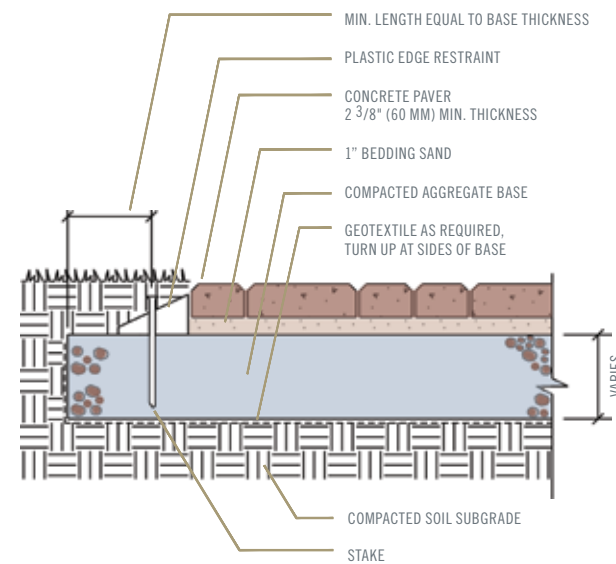
SITE ANALYSIS AND PREPARATION

2. Have utilities marked and excavate area to be paved. The heavier the surface load, the deeper the base excavation. Be sure you have plans for relocating the soil and sod. Compact exposed base area.
3. Install geotextile and base aggregates. Turn cloth up at sides of base. Place aggregates over cloth to required depth and compact to 95% solid. Set posts and stringlines for final base grades and finished paver elevations.

LAYOUT AND INSTALLATION

4. Install C-33 concrete bedding sand at a depth of 1"– and screed smooth to set pavers to finished elevation.
5. Place pavers on screeded sand bed. Use stringlines to keep pattern straight. Set hand-tight joints. Cut pavers in areas as needed to complete pattern.
6. Set plastic edging tight against all exposed paver edges and spike firmly every 24" for walkways and 12" for driveways and curves. Edging works best if set on an aggregate base after trimming sand, setting bed flush with outside edge of pavers.

7. Make one pass over entire area with a plate compactor, sweep dry C-33 concrete sand or other selected joint material into all joints, and compact again to complete interlock process. Refill to desired level after early weathering. Sweep up, clean up, and enjoy your new paver installation.



NOTE: THICKNESS OF AGGREGATE BASE WILL VARY WITH SUBGRADE CONDITIONS AND CLIMATE. COLDER CLIMATES MAY REQUIRE THICKER BASES.

NOTE: Eagle Bay pavers with dimpled or textured surfaces—EpicStone, GrandCay, CircleStone, SF Rima™, CottageStone, and Essex™ Stone—have high and low points on the surface, which lend a more natural aesthetic appeal to the pavers. However, pavers with textured surfaces are susceptible to surface scuffing when compacted in place with plate compactors. Therefore, these paver types should always be compacted with plate compactors that incorporate a protective mat or other medium between the plate compactor and the surface of the Eagle Bay pavers. This system will help to ensure that paver surface scuffing is kept to a minimum. These protective mediums include: rubber matting, thin carpet, Mirafi 500X, or cardboard. Manufacturers of plate compactors are able to recommend other products that can be used for this purpose. For further information on interlocking concrete paver details, technical information, and recommended construction practices, visit the ICPI (Interlocking Concrete Pavement Institute) at www.icpi.org.

Efflorescence is a whitish, powder-like deposit that can appear on the surface of concrete pavers. When cement hydrates, a significant amount of calcium hydroxide is formed. A reaction occurs between the calcium hydroxide and carbon dioxide in the air to form water-insoluble calcium carbonate, called efflorescence. Efflorescence does not affect the structural performance or durability of concrete pavers. Eagle Bay includes admixtures in its concrete pavers to help minimize efflorescence, but efflorescence is a natural occurrence in all concrete products. Eagle Bay does not warrant concrete pavers that it manufactures against the appearance of efflorescence. Efflorescence may appear immediately or within months of installation. It may remain for months or wear away. Deposits may be removed from the concrete paver surface by using proprietary efflorescence removers. Before purchasing or applying any chemicals to remove deposits, please consult with a chemical company that specializes in efflorescence-removal chemicals.

GUIDELINES FOR USING DEICING CHEMICALS ON UNIT PAVERS: The following guidelines can help limit the exposure of deicing chemicals while maintaining a safe environment:

- Limit the use of deicing chemicals by combining them with a traction aid, such as sand.
- Do not overapply deicing chemicals; follow the recommended dosages.
- Do not use deicing chemicals in place of snow removal; reserve them for melting ice formed by freezing precipitation or freezing snow melt.
- When using magnesium-based deicing chemicals, ensure that the pavement is thoroughly washed in the spring as these deicers will continue to chemically degrade all types of concrete pavement throughout the year.
- Protect vegetation and metal from contact with deicing chemicals, as most can impair vegetation and corrode metals.

In addition, use ICPI-recommended sand jointing materials to minimize water penetration into the pavers. This will also help keep salts from entering and accumulating in the jointing and bedding sand, which can eventually degrade the pavers. The ICPI also recommends adequate pavement slopes (typically a minimum of 2%) to facilitate surface-water drainage and to help remove deicing materials. Although not essential, reduction of water entering jointing sand can be further enhanced with joint-sand stabilization materials and sealers.

HOW TO INSTALL A RETAINING WALL

QUICK COURSE ON COURSES

To complete your project, you will need the following hand tools: shovel, tape measure, hammer, chisel, carpenter's level, stakes, string line, garden hose, safety glasses, gloves, pencil, and square. You may also need a skid loader, compactor, wheelbarrow, and a circular cut-off saw with a masonry blade. Other materials include a 4" diameter flexible polypropylene pipe (drain tile), a supply of sand and gravel (3/4" or smaller aggregate with fines) for the base, and gravel (3/4" free-draining aggregate without fines) to use as backfill.

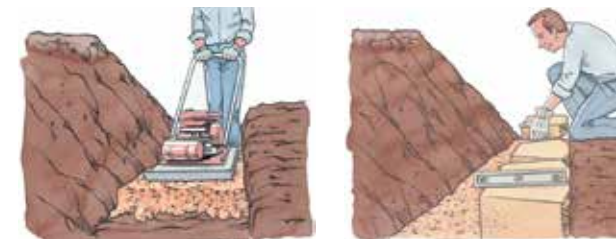


FIGURE A

FIGURE B



FIGURE C

FIGURE D

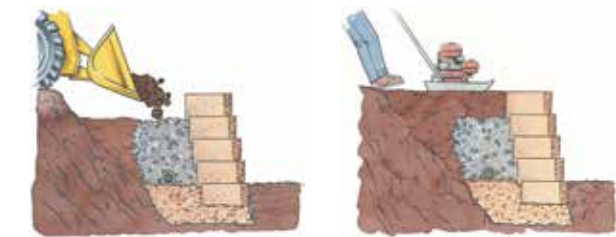


FIGURE E

FIGURE F

NOTE: Efflorescence is a whitish, powder-like deposit that can appear on the surface of concrete pavers. When cement hydrates, a significant amount of calcium hydroxide is formed. A reaction occurs between the calcium hydroxide and carbon dioxide in the air to form water-insoluble calcium carbonate, called efflorescence. Efflorescence does not affect the structural performance or durability of concrete pavers. Eagle Bay includes admixtures in its concrete pavers to help minimize efflorescence, but efflorescence is a natural occurrence in all concrete products. Eagle Bay does not warrant concrete pavers that it manufactures against the appearance of efflorescence. Efflorescence may appear immediately or within months of installation. It may remain for months or wear away. Deposits may be removed from the concrete paver surface by using proprietary efflorescence removers. Before purchasing or applying any chemicals to remove deposits, please consult with a chemical company that specializes in efflorescence-removal chemicals.

DIRECTIONS:

1. Using a shovel or a skid loader, dig a trench about 24" wide and deep enough to fit the required amount of buried block and compacted base. For walls up to 4' high, bury one layer of units. For walls taller than 4', consult a qualified engineer for design information. Total wall height includes the height of any buried layers.
2. Firmly compact the soil in the bottom of the trench. Lay 6" of compactible base (sand and gravel) in the bottom of the trench and compact (Fig. A).
3. Place the first layer of Anchor™ units without lips on the prepared base (lips must be manually knocked off units before placement) (Fig. B). Position the units side by side in full contact with the base. Level in both directions using your carpenter's level to level front to back and side to side.
4. Continue assembling additional layers by placing units in a staggered relationship to the layer beneath (running bond), pulling each unit forward until secure (Fig. C). NOTE: Use gravel (free-draining aggregate) to backfill each additional course as it is installed.
5. Place drain tile behind the wall at grade to allow water to drain from the backfill (Fig. D). Outlet the drain tile through the wall at every low point, or every 50' of wall length, and around the ends of the wall. Backfill with free-draining gravel 12" behind the wall. Fill in the voids. Organic soil or clay-type soil is not recommended for backfill material.
6. Fill any remaining areas behind the wall with soil (Fig. E). Compact every 8"—Repeat steps 4, 5, and 6 until the wall reaches the desired height. For walls taller than 4', consult a qualified engineer for information concerning proper design, backfill, and geosynthetic reinforcement.
7. Firmly compact native soil behind the wall (Fig. F). Do not compact directly on top of the units.
8. You may need partial blocks. To split a block, use a hammer and chisel to score the block on all sides. Pound the chisel on the score line until the block splits. If the block does not split easily, you may need to use a circular cut-off saw with a masonry blade. Read and understand the operating manual before using a saw. Always wear eye protection when splitting blocks.

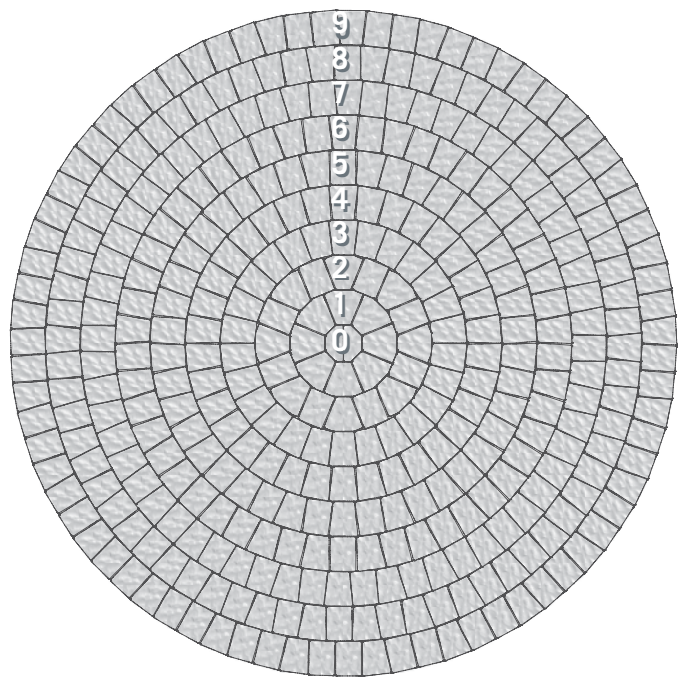
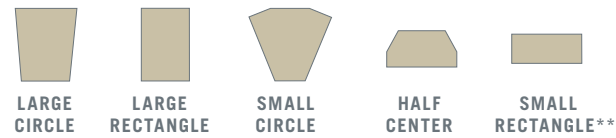
Refer to the *Estimating and Installation Manual for instructions on installing freestanding walls and special applications. Copies are available at authorized Eagle Bay Dealers.*

HOW TO INSTALL CIRCLESTONE

CIRCLESTONE IS A GREAT SOLUTION TO ADD A FOCAL POINT TO A PATIO OR DRIVEWAY. Because there is lifting, hauling, digging, and cutting involved, it is important to wear work gloves, knee pads, a back support belt, safety glasses, and ear plugs, as well as to practice proper lifting techniques.

CIRCLESTONE KIT CONTAINS JUST FIVE DIFFERENT SHAPES FOR EASY INSTALLATION

1. Each Circle Kit makes one 9.35' diameter circle
2. Kit cannot be divided to make multiple smaller circles
3. Due to the production process, there will be extra stones left
4. Pieces included in the kit are as follows:



9.35' DIAMETER

- CIRCLE 0:**
2 half Center Stones
- CIRCLE 1:**
8 small Circle Stones
- CIRCLE 2:**
8 small Circle Stones
8 large Rectangle Stones
- CIRCLE 3:**
26 large Circle Stones
- CIRCLE 4:**
34 large Circle Stones
- CIRCLE 5:**
21 large Circle Stones
21 large Rectangle Stones
- CIRCLE 6:**
25 large Circle Stones
25 large Rectangle Stones
- CIRCLE 7:**
30 large Circle Stones
30 large Rectangle Stones
- CIRCLE 8:**
34 large Circle Stones
34 large Rectangle Stones
- CIRCLE 9:**
25 large Circle Stones
50 large Rectangle Stones

*Gaps may appear. Distribute evenly over entire radius before filling with sand.

**Small rectangle included. Can be used on outer ring.

5. To make a larger circle, expand by using CottageStone 6" x 6" pavers

The following chart is a more detailed look at what is needed to increase the scale of your design when using the CottageStone 6" x 6" pieces.

RADIUS IN FEET	DIAMETER IN FEET	CIRCUMFERENCE IN FEET	6 X 6 PIECES	PIECE PER EXTENSION
5.175	10.35	32.5155	66	66
5.675	11.35	35.6571	138	72
6.175	12.35	38.7987	216	78
6.675	13.35	41.9403	300	84
7.175	14.35	45.0816	390 ea. (420/cube)	90
7.675	15.35	48.2234	488	98
8.175	16.35	51.365	592	104
8.675	17.35	54.5066	702	110
9.175	18.35	57.6482	818 ea. (840/2 cubes)	116

Some 6" x 6" pieces may need to be cut to make a tighter fit.

HOW TO INSTALL A PATIO USING ESSEXSTONE

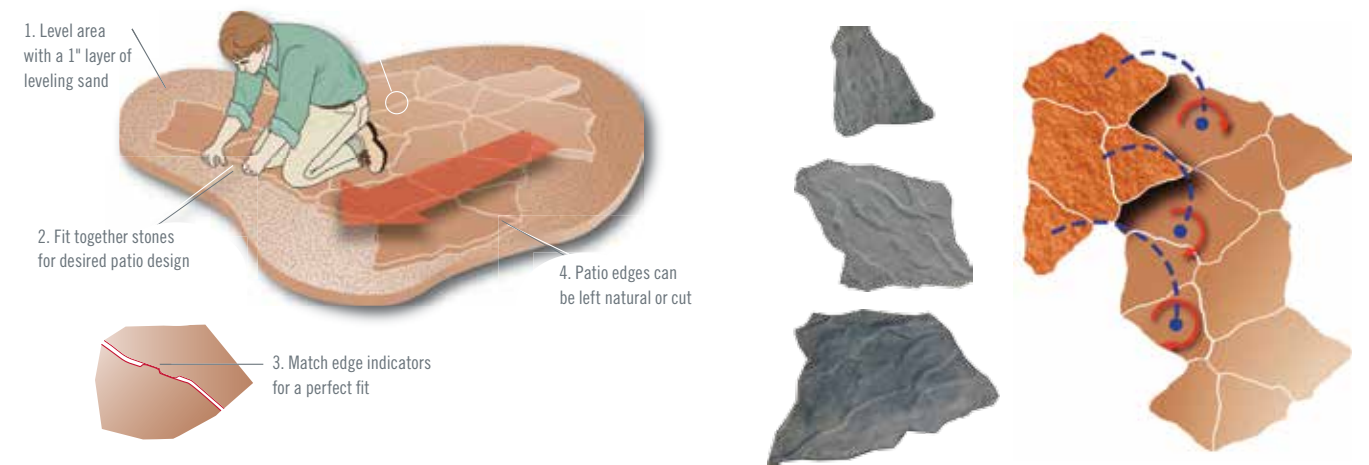
ESSEXSTONE IS THE BEST CHOICE WHEN YOU WANT A NATURAL LOOK. EssexStone products are manufactured for pedestrian applications only. Many of the installation procedures are similar to those of segmental paver systems.

DIRECTIONS:

1. Lay out desired shape and size of the project and excavate to a depth of 7". Be sure to include an overcut of 4" on all sides of the walkway or patio. This will give the edge restraint support to ensure a secure installation.
2. Fill in excavated area with 4" (minimum) of densely graded base material; for example, #21a or crush and run are best. Wet and tamp base material in 2" lifts and compact thoroughly using a hand or vibratory plate compactor.
3. Next, level approximately 1" of bedding sand (washed concrete sand is preferred) over the compacted base using screed guide rails and a straight screed board. It is recommended to leave the sand un-compacted, and it should remain moist during installation.
4. Now it is time to lay the EssexStone. EssexStone includes three unique sizes that have a natural stone appearance. All pieces fit together alone or in any combination to create the look of cut stone. Place the stones down flat on the bedding sand and tap with a rubber mallet to secure. EssexStone can be laid tightly together or with a gap between the stone, giving it a natural-stone look.
5. After all stones are in place, cut or score and break stones to fit the desired shape. EssexStone can also be left uncut, giving the appearance of a rough-cut stone.
6. Install an edge restraint on all unsecured sides of the project. This process is essential in keeping the product tightly together and maintaining consistent joint widths.
7. Next, sweep in joint stabilizing sand over the EssexStone. Tap on the center of each stone to assist the sand moving into place. Do not run a vibratory plate compactor over the surface of the EssexStone. Continue sweeping until all voids are filled. Then remove all excess sand.
8. Finally, lightly blow off the surface of your project with a leaf blower and rinse with low pressure water from a garden hose. Be sure to follow the particular instructions when using joint stabilizers or concrete sealer products. These products can help to enhance the beauty and longevity of your EssexStone project. Enjoy your new space!

AVAILABLE SHAPES

Offered in three sizes that fit alone or in any combination.



Tip! EssexStone pieces can be rough cut with a chisel. For a finer cut, a circular saw and masonry blade can be used. To chisel, mark the cut line on the top and bottom of the stone. Score each side to about 1/2" deep. Place the stone on a flat surface with the scrap piece hanging over a straight edge. Tap the scrap piece gently with a hammer to remove it.

US Patents #7,674,067, #6,881,463, #7,393,155, #D536058, #D537501, and other US and international patents pending. Manufactured under license from Riccobene Designs LLC, XeriStone® and Essex™ are trademarks of Riccobene Designs LLC. ©2010 Riccobene Masonry Co., Inc. All rights reserved.

HOW TO INSTALL A DUBLIN™ FIRE PIT KIT

OUR EASY TO INSTALL DUBLIN™ FIRE PIT KIT IS A SIMPLE WAY TO ADD WARMTH AND A COZY ATMOSPHERE TO YOUR PATIO OR BACKYARD. Just about anyone can install the Dublin™ Fire Pit Kit, but because there is lifting, hauling, digging, and cutting involved, it is important to wear work gloves, knee pads, a back support belt, safety glasses, and ear plugs, as well as to practice proper lifting techniques.

SURFACE PREPARATION

Dig an area that extends 4 inches wider than the fire pit, and 2 inches below the surface. Add gravel and compact the surface until it is level and flush with the ground. If you are setting the fire pit on pavers, place directly onto the surface and add 2-3 inches of sand to allow for proper drainage.

ROUND FIRE PIT KIT INSTALLATION

Place 16 blocks in a circle and repeat for all 5 layers, making sure each layer is staggered so the joints don't line up.

SQUARE FIRE PIT KIT INSTALLATION

STEP 1: LAY TIER 1

Using the diagram below, lay out 16 blocks in a rectangular design so that the inside diameter is 56" x 56". Make sure that this is level and brush the top of the block. For extra stability, apply a small bead of concrete adhesive to this tier and to every subsequent tier hereafter.

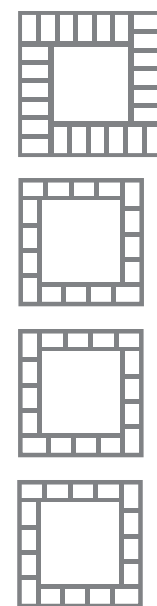
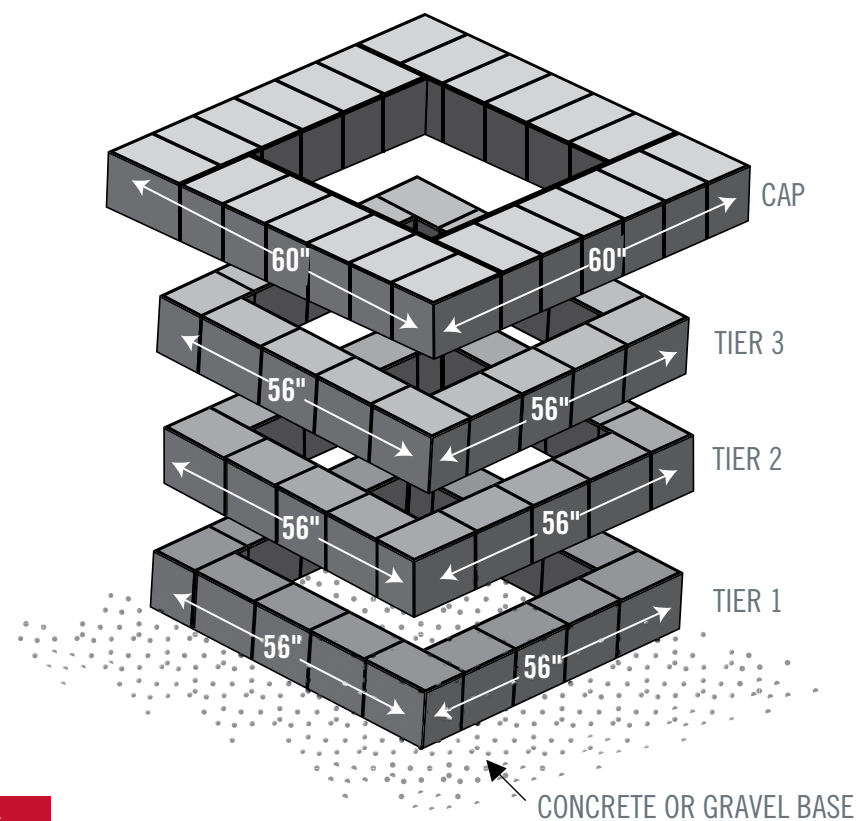
STEP 3: LAY TIERS 2 & 3

Reverse the Tier 1 pattern and lay Tier 2 using 16 blocks (add adhesive if desired). Repeat this step for Tier 3 (add adhesive if desired). The tier reversal is done to offset the joints, thus giving a better look to your fire pit.

STEP 4: CAPPING

Place 24 blocks perpendicular to the other tiers. This creates the cap for the fire pit. Start on one corner and place 6 blocks. Turn the block 90 degrees and place 6 more. Continue for the remaining two sides. Remove each cap one by one, apply adhesive to the top of Tier 3, and reset the cap. Continue doing so until you have glued all of the cap block in place.

NOTE: Even if the previous tiers were not glued, Eagle Bay highly recommends gluing the caps to keep them in place.

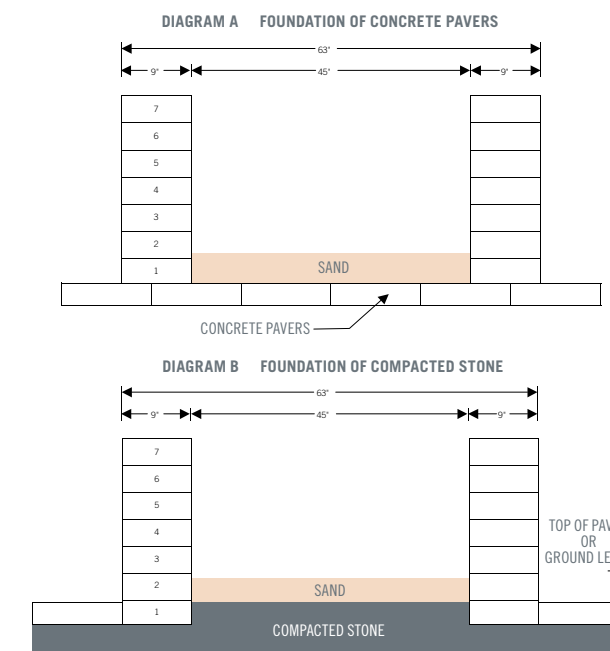


HOW TO INSTALL A HIGHLAND STONE® FIRE PIT KIT

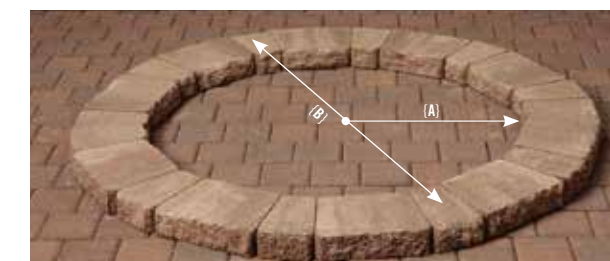
I. FOUNDATION

RECOMMENDED BY EAGLE BAY — COMPACTED GRAVEL BASE: Place and uniformly compact the gravel base (crushed stone no larger than 3/4"). Dense-graded aggregate base should be compacted using a vibratory plate compactor or hand tamper. A 4" thick gravel base is recommended and should extend beyond the Highland Stone® Fire Pit a minimum of 3" on each side. The top of the leveling pad should be at least 3" below grade.

CONCRETE BASE OR CONCRETE PAVERS: Place Highland Stone® Fire Pit directly on a concrete base or concrete pavers. (Eagle Bay recommends a compacted gravel base). Make sure to fill the bottom of the fire pit with a layer of sand (3" minimum) to ensure proper drainage.



INSTALLING FIRST LAYER OF BLOCK: (A) Use a center stake and lay out the Highland Stone® in roughly a 22.5" radius from center stake to the back of the block. A circle with roughly a 45" inside diameter will require 10 medium and 12 small units. **(B)** It is important to ensure that each small unit has a corresponding small unit directly across from it (180 degrees) in order to attain the proper radius. Slight adjustment to the circle of blocks may be required for proper alignment.



2. BUILDING ADDITIONAL LAYERS OF BLOCK

Make sure the first layer of block is perfectly leveled before building additional layers. Using concrete-safe adhesive, glue the second row of blocks to the first row. It is important to stagger the joints as much as possible on every course. Make sure not to line up any two small units on top of the small units below. There are enough units to build 7 layers of block, which would make the fire pit roughly 21" tall plus coping.



**For packaging, two extra of each unit are provided in the kit.

3. INSTALLATION OF WEATHERED CAP & OPTIONAL METAL FIRE RING

Once the fire pit is at the desired height, use a concrete adhesive to secure the four radius cap units. Add crushed stone or lava rock to raise the fire bed up to your preferred height. If you choose the optional metal fire ring, please insert before capping the fire pit.



Safety Tips:

- The fire pit is for outdoor use only.
- Make sure to assemble the fire pit away from surrounding structures and make sure nothing that is a potential fire or injury hazard is directly above the fire pit.
- Before beginning installation, please contact your municipality to obtain information for fire pit installation regulations. It is very important to check local codes.

View more installation details, along with time-lapse video, on our website: eaglebaypavers.com.

PATTERNS

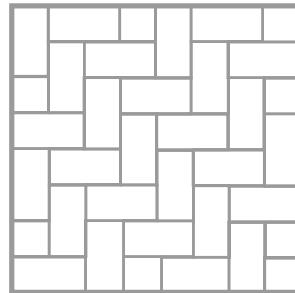
Patterns are intended as guides for preliminary pattern design only. It is the designer's or contractor's responsibility to verify and calculate the unit sizes and package quantities necessary to successfully execute the installation.

VISIT EAGLEBAYPAVERS.COM FOR MORE INFORMATION AND INSTALLATION INSTRUCTIONS.

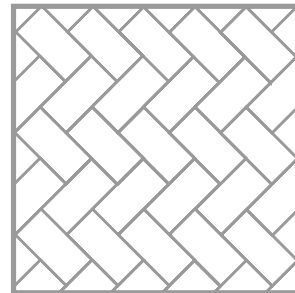


BrikStone Chamfered, James River Color, 45° Herringbone

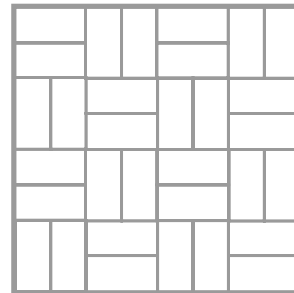
BRIKSTONE



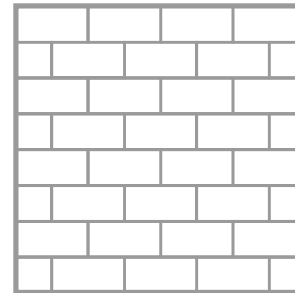
90° HERRINGBONE



45° HERRINGBONE

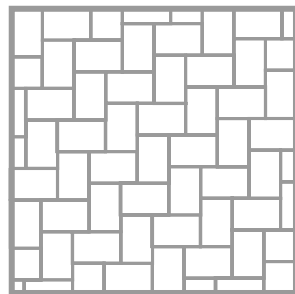


BASKETWEAVE

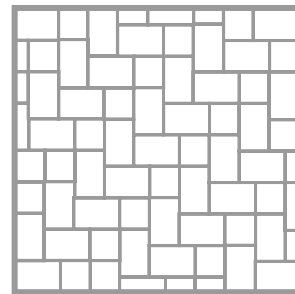


RUNNING BOND

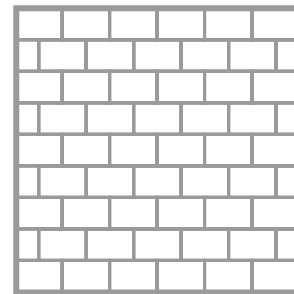
COTTAGESTONE



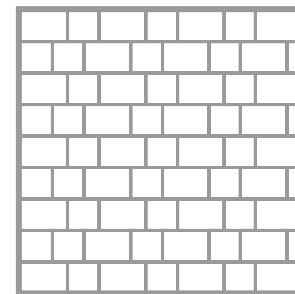
90° HERRINGBONE
(6" X 9" ONLY)



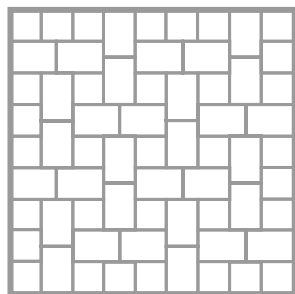
90° MOD. HERRINGBONE
(40% 6" X 6" + 60% 6" X 9")



RUNNING BOND
(6" X 9" ONLY)



MOD. RUNNING BOND
(40% 6" X 6" + 60% 6" X 9")



I-PATTERN
(25% 6" X 6" + 75% 6" X 9")

KINGSLAND, EPICSTONE, GRANDCAY & CHATHAM

There are no set patterns for these paver families. Some Eagle Bay customers have created patios by randomly picking and setting the stones in no particular order as they come off the cube. This can achieve a nice, natural look. However, even piece distribution is not possible when randomly selecting pavers, since selection is not based on a set pattern.

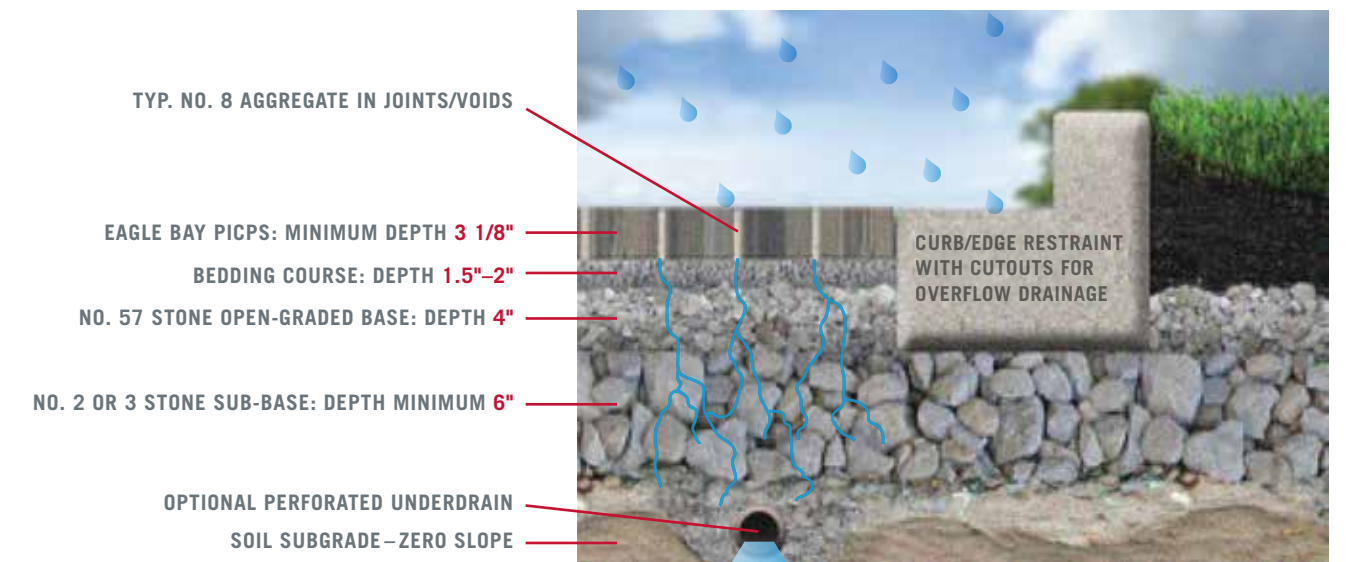
PERMEABLE PAVER BENEFITS & HOW THEY WORK

BUILDING A GREEN INFRASTRUCTURE: THE BENEFITS OF USING EAGLE BAY PERMEABLE PAVERS

1. Eagle Bay® PICP Systems accommodate a wide variety of stormwater management objectives due to flexibility of pavement design, storage quantity capacities, and water quality treatment.
2. Runoff reduction of up to 100%, depending on project design parameters.
3. Provides both channel protection and flood mitigation.
4. Maximizes groundwater recharge with improved water quality.
5. Allows for retention and storage of stormwater for possible reuse for irrigation or other non-potable applications.
6. Reduces non-point-source pollutants in stormwater, thereby mitigating impact on surrounding surface waters, and may lessen or eliminate downstream flooding and stream bank erosion.
7. Minimizes impact and stress on existing stormwater or combined stormwater and sewer systems through reduced peak discharges.
8. The multi-purpose Permeable Pavement enhances land-use planning and leads to more efficient use of available land for greater economic value, especially in high-density urban areas. Utilizing the storage capacity of the PICP System below the pavement-wearing surface, as opposed to aboveground storage ponds or the deep excavation required by below-grade confined space systems, accomplishes this goal.
9. May decrease project cost by reducing or eliminating drainage and retention/detention systems.
10. May reduce cost of compliance with stormwater regulatory requirements and lower municipal or state utility/stormwater fees.
11. Solar Reflectivity Index compliance will reduce heat island effect and thermal loading of surrounding surface and/or outflow waters when Eagle Bay's SRI-compliant colors are specified.
12. Accommodates pavement design to provide both mechanical stability and structural integrity for a variety of traffic loads, including secondary roadways—light and heavy duty traffic requirements.



CROSS SECTION DETAIL OF HOW A PERMEABLE PAVER WORKS



CONTRACTOR INTERVIEW QUESTIONS

If you want professional results for your patio, driveway, or wall project, you're going to need some help. But you don't have to know everything about pavers to hire a contractor. All you need are the right questions.

WHAT TO ASK YOUR CONTRACTOR

- | | |
|--|---|
| <p>1. How long have you been installing pavers?
_____</p> <p>2. Are you a member of the ICPI (Interlocking Concrete Pavers Institute) or other trade associations? <i>Membership in a local trade association shows a level of professionalism and credibility.</i>
_____</p> <p>4. Will you follow ICPI specifications for the installation?
_____</p> <p>5. Do you guarantee your work for at least one year?
_____</p> <p>6. Will you return in one year to inspect it?
_____</p> <p>7. How long will the project take and what hours of the day will you be working?
_____</p> <p>8. How many people are in your crew?
_____</p> <p>9. To provide pictures of recently completed jobs.</p> <p>10. A current liability insurance certificate. <i>The contractor should be insured for any damage or injuries that occur on your property.</i></p> | <p>11. Documentation that your contractor's worker's compensation insurance covers the whole job and crew.</p> <p>13. Will you do a written, itemized proposal outlining the scope of work and terms of payment? <i>It should include starting and completion dates, demolition, excavation, paving, and base materials, as well as any applicable taxes.</i></p> <p>12. Request at least three referrals from past clients. <i>Referrals can only help if you call them. Here are a few questions to ask:</i></p> <p>A. Were you happy with the work?
_____</p> <p>B. Did the contractor clean up each day?
_____</p> <p>C. How did the contractor handle plan changes?
_____</p> <p>D. Was the job completed on time and at the quoted price?
_____</p> <p>E. Would you hire this contractor again?
_____</p> |
|--|---|

NOTES

CONTRACTOR CHECKLIST

		COMPANY #1		COMPANY #2		COMPANY #3	
CONTRACTOR INFORMATION	1. COMPANY NAME						
	Address						
	Phone						
	Contact Name						
	2. WORKMANSHIP WARRANTY						
	3. REFERENCES:						
Name							
Address							
Phone							
INSTALLATION PROCEDURES	1. EXCAVATION						
	a. Depth						
	b. Width						
	c. Final Elevation Agreed	YES	NO	YES	NO	YES	NO
	2. BASE CONSTRUCTION						
	a. Type of Material						
	b. Depth of Material						
	Walkway minimum 4"						
	Driveway minimum 8"						
	c. Compaction						
	With Moisture	YES	NO	YES	NO	YES	NO
	Maximum 4" Layers	YES	NO	YES	NO	YES	NO
	d. Woven geotextile (optional)	YES	NO	YES	NO	YES	NO
	3. BEDDING LAYER						
	a. Coarse Sharp Sand (ie., Concrete Sand)	YES	NO	YES	NO	YES	NO
	b. Depth (maximum 1.5")	YES	NO	YES	NO	YES	NO
	4. PAVERS						
	a. Quantity (square feet)						
	b. Supplier						
	c. Warranty						
	d. Shape						
e. Color							
f. Laying Pattern							
5. EDGE RESTRAINTS							
a. Type							
b. Quantity (linear feet)							
c. Base Extends Beyond (minimum 6")	YES	NO	YES	NO	YES	NO	
6. JOINTING SAND							
a. Fine Washed Sand (ie. Masonry Sand)	YES	NO	YES	NO	YES	NO	
b. Compact in Both Directions	YES	NO	YES	NO	YES	NO	
c. Sweeps into Joints	YES	NO	YES	NO	YES	NO	
COST	TOTAL COST						

Eagle Bay would like to thank the ICPI for the use of this checklist. This is intended to be used as a general guide for the installation of interlocking concrete pavers. The materials and construction methods may vary as a result of diverse conditions in every region.

LIFETIME TRANSFERABLE WARRANTY

WE STAND BEHIND OUR PRODUCTS WITH A LIFETIME PRODUCT WARRANTY.

Eagle Bay is proud to certify that our paving stones and retaining walls meet the latest industry standards in the United States. All Eagle Bay hardscape products comply with and surpass all applicable standards set by the ASTM C936 (American Society for Testing and Materials) and NCMA (National Concrete Masonry Association).

Eagle Bay offers a transferable lifetime warranty on the structural integrity of all paving stones and retaining wall units it manufactures. It covers any disintegration and/or decomposition of the above-

mentioned products resulting from natural causes and the abnormal deterioration of the surface due to the use of sodium chloride (NaCl), such as deicing salt. If products prove defective, we will replace those units. Eagle Bay's responsibility is limited to its manufactured products only and not to costs related to the installation of those products. We will honor this transferable warranty with a proof of purchase (i.e., invoice or delivery slip).

Visit eaglebaypavers.com for full warranty information.

DETAILS

PRINTED COLOR SWATCHES

The natural materials that we use in our paving stones and retaining wall products deliver a range of colors that closely match color samples in catalogs, spec books, color swatch books, and online photos. However, Eagle Bay cannot guarantee specific color matching. Our pavers and walls can vary slightly in color batch depending on environmental conditions. Therefore, colors shown are approximate representations of standard colors and shouldn't be expected to be an exact match. Final color selection should be made at your local dealer from stock product. Eagle Bay always recommends immediately verifying the product and color upon receipt. If there are any discrepancies, contact your local dealer before continuing your project. Installation of the product constitutes its acceptance.

EFFLORESCENCE

Efflorescence is a whitish, powder-like deposit that can appear on the surface of concrete pavers. When cement hydrates, a significant amount of calcium hydroxide is formed. A reaction occurs between the calcium hydroxide and carbon dioxide in the air to form water-insoluble calcium carbonate, called efflorescence. Efflorescence does not affect the structural performance or durability of concrete pavers. Eagle Bay includes admixtures in its concrete pavers to help minimize efflorescence, but efflorescence is a natural occurrence in all concrete products. Eagle Bay does not warrant concrete pavers that it manufactures against the appearance of efflorescence. Efflorescence may appear immediately or within months of installation. It may remain for months or wear away. Deposits may be removed from the concrete paver surface by using proprietary efflorescence removers. Before purchasing or applying any chemicals to remove deposits, please consult with a chemical company that specializes in efflorescence-removal chemicals.

COMPACTOR AND SNOW REMOVAL

Eagle Bay pavers with dimpled or textured surfaces—EpicStone, GrandCay, CircleStone, SF Rima™, CottageStone, and EssexStone—have high and low points on the surface that lend a more natural aesthetic appeal to the pavers. However, pavers with textured surfaces are susceptible to surface scuffing when being compacted in place with plate compactors. Therefore, these paver types should always be compacted with plate compactors that incorporate a protective mat or other medium between the plate compactor and the surface of the Eagle Bay pavers. This system will help to ensure that paver surface scuffing is kept to a minimum. These protective mediums include: rubber matting, thin carpet, Mirafi 500X, or cardboard. Manufacturers of plate compactors are able to recommend other products that can be used for this purpose. For further information on interlocking concrete paver details, technical information, and recommended construction practices, visit the ICPI (Interlocking Concrete Pavement Institute) at www.icpi.org.

Also, snow removal equipment should have the proper spacing, bumpers, and rubber blade guards to protect the surface of the pavers. Eagle Bay will not be held responsible for damage to pavers caused by the misuse of compaction or snow removal equipment, leaving scuff marks, or burns on pavers.

NOTE:

This warranty does not apply to any breakage, chipping, or other deterioration caused by improper design or installation that does not comply with applicable codes, the ICPI (Interlocking Concrete Pavement Institute), NCMA (National Concrete Masonry Association), and recognized work procedures. Please visit www.icpi.org or www.ncma.org for more information on installation specifications. This warranty does not apply to any damage resulting from a natural disaster or from a deliberate and/or negligent act on the part of the purchaser, owner of the building, installer, or any third party.

Highland Stone® Freestanding, Jefferson Color; Wall Cap: XL™ Cap, Jefferson Color; Pavers: Chatham, Jefferson Color; CottageStone 6" x 9" Textured, Jefferson Color ©2016 EAGLE BAY, INC. ALL RIGHTS RESERVED.



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